

Production Worksheet

Wilcom EmbroideryStudio – Designing

* 391 PM *

Design: 391 PM

Title:

Stitches: 55,090
 Height: 197.0 mm
 Width: 132.0 mm
 Colors: 9
 Colorway: Colorway 1
 Zoom: 0.73



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 The digitized design itself remains the property of Alida and Allstitch.

Machine format: Brother / Babylock
 Color changes: 11
 Stops: 12
 Trims: 80
 Fabric: Pure Cotton
 Required stabilizer: Topping:
 Backing: Tear Away x 2
 Appliqués: 0
 Left: 66.0 mm
 Right: 66.0 mm
 Up: 98.5 mm
 Down: 98.5 mm
 EndX: 0.0 mm
 EndY: 0.0 mm
 Area: 26014.6 mm²
 Max stitch: 12.5 mm
 Min stitch: 0.0 mm
 Max jump: 7.0 mm
 Total thread: 317.14m
 Total bobbin: 121.93m



Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	18		176	1017	Lanolin Gold	Marathon 100% Viscose Rayon
2.	65		9,061	1068	Cerulean Black	Marathon 100% Viscose Rayon
3.	70		4,521	1157	Ginger Rust	Marathon 100% Viscose Rayon
4.	66		12,891	1069	Midnight Blue	Marathon 100% Viscose Rayon
5.	113		4,075	1339	Overcast	Marathon 100% Viscose Rayon
6.	118		7,544	1127	Cloudy Tan	Marathon 100% Viscose Rayon
7.	119		3,669	1128	Pale Beige	Marathon 100% Viscose Rayon
8.	18		3,653	1017	Lanolin Gold	Marathon 100% Viscose Rayon
9.	118		442	1127	Cloudy Tan	Marathon 100% Viscose Rayon
10.	109		188	11	ADD LINING	Applique and flip
11.	97		779	10	CUT BATTING AND MATERIAL	Applique and flip
12.	66		8,091	1069	Midnight Blue	Marathon 100% Viscose Rayon

Color Film

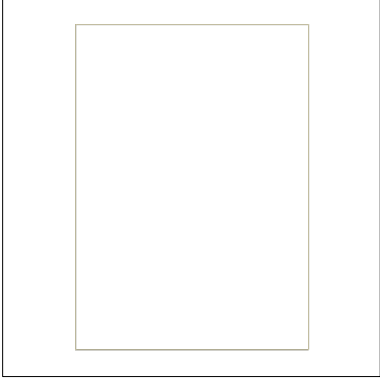
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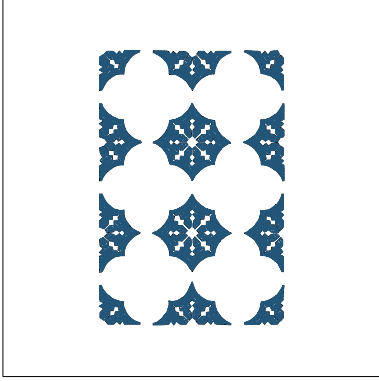
Design: **391 PM**

Title:

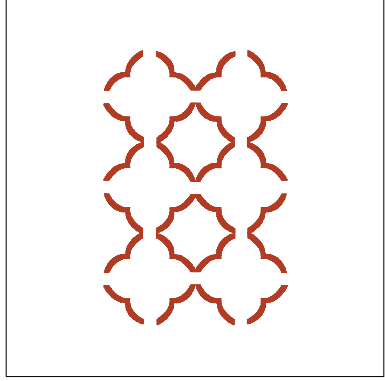
Stitches:	55,090
Height:	197.0 mm
Width:	132.0 mm
Colors:	9
Colorway:	Colorway 1
Zoom:	0.24



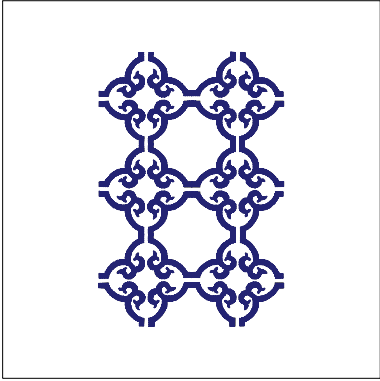
Color: 18
 Stop: 1
 Element:
 Code: 1017
 Name: Lanolin Gold
 Chart: Marathon 100% Viscose Rayon
 Stitches: 176
 Thread used: 1.20m



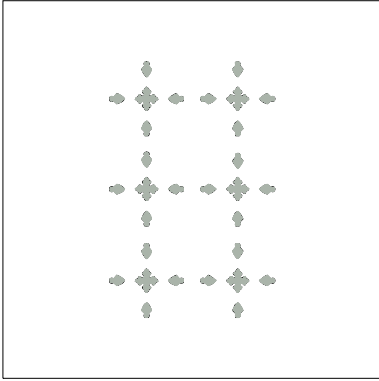
Color: 65
 Stop: 2
 Element:
 Code: 1068
 Name: Cerulean Black
 Chart: Marathon 100% Viscose Rayon
 Stitches: 9,061
 Thread used: 35.35m



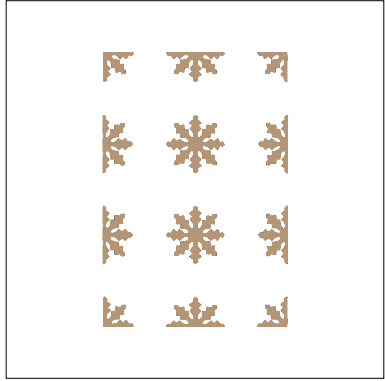
Color: 70
 Stop: 3
 Element:
 Code: 1157
 Name: Ginger Rust
 Chart: Marathon 100% Viscose Rayon
 Stitches: 4,521
 Thread used: 25.71m



Color: 66
 Stop: 4
 Element:
 Code: 1069
 Name: Midnight Blue
 Chart: Marathon 100% Viscose Rayon
 Stitches: 12,891
 Thread used: 66.37m



Color: 113
 Stop: 5
 Element:
 Code: 1339
 Name: Overcast
 Chart: Marathon 100% Viscose Rayon
 Stitches: 4,075
 Thread used: 18.48m



Color: 118
 Stop: 6
 Element:
 Code: 1127
 Name: Cloudy Tan
 Chart: Marathon 100% Viscose Rayon
 Stitches: 7,544
 Thread used: 39.66m

Color Film

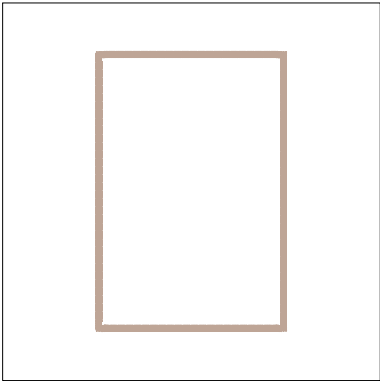
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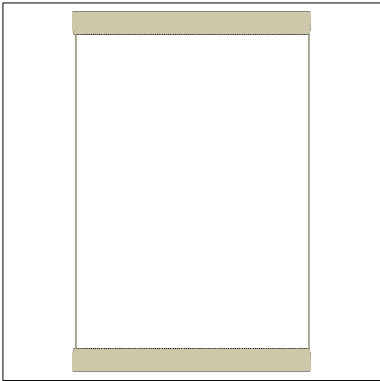
Design: **391 PM**

Title:

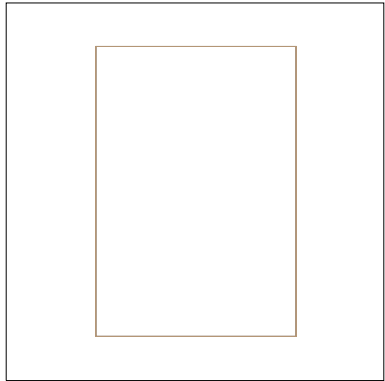
Stitches: 55,090
Height: 197.0 mm
Width: 132.0 mm
Colors: 9
Colorway: Colorway 1
Zoom: 0.24



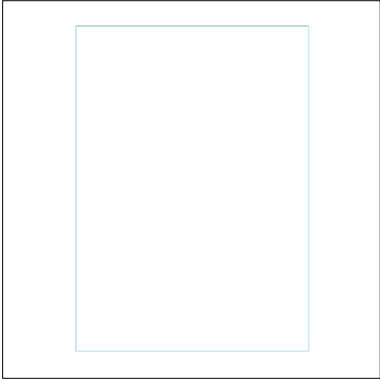
Color: 119
Stop: 7
Element:
Code: 1128
Name: Pale Beige
Chart: Marathon 100% Viscose Rayon
Stitches: 3,669
Thread used: 23.57m



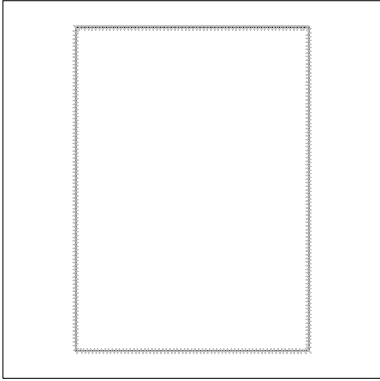
Color: 18
Stop: 8
Element:
Code: 1017
Name: Lanolin Gold
Chart: Marathon 100% Viscose Rayon
Stitches: 3,653
Thread used: 38.71m



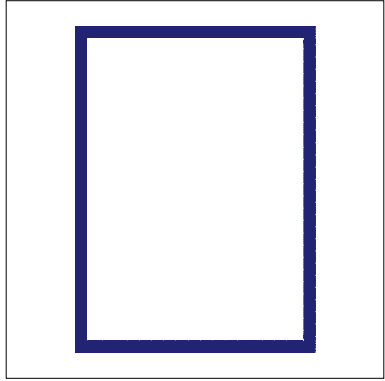
Color: 118
Stop: 9
Element:
Code: 1127
Name: Cloudy Tan
Chart: Marathon 100% Viscose Rayon
Stitches: 442
Thread used: 2.37m



Color: 109
Stop: 10
Element:
Code: 11
Name: ADD LINING
Chart: Applique and flip
Stitches: 188
Thread used: 1.23m



Color: 97
Stop: 11
Element:
Code: 10
Name: CUT BATTING AND MATERIAL
Chart: Applique and flip
Stitches: 779
Thread used: 5.15m



Color: 66
Stop: 12
Element:
Code: 1069
Name: Midnight Blue
Chart: Marathon 100% Viscose Rayon
Stitches: 8,091
Thread used: 58.16m