

# Production Worksheet

Wilcom EmbroideryStudio - Designing

Design: **0104-00201-05**

Title:

Stitches: 23 779  
Height: 4.80 in  
Width: 4.80 in  
Colors: 5  
Colorway: White  
Zoom: 1.46

Machine format: Tajima  
Color changes: 10  
Stops: 11  
Trims: 23  
Fabric: Pure Cotton  
Required stabilizer: Topping:  
Backing: Tear Away x 2

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	2	█	2 170	1059	Dark Chocolate	Madeira Classic 40
2.	3	█	1 970	1063	Elephant	Madeira Classic 40
3.	8	█	2 772	1239	Charcoal	Madeira Classic 40
4.	11	█	5 838	1062	Rhino	Madeira Classic 40
5.	2	█	1 992	1059	Dark Chocolate	Madeira Classic 40
6.	1	█	5 642	1003	Cream White	Madeira Classic 40
7.	11	█	836	1062	Rhino	Madeira Classic 40
8.	2	█	1 542	1059	Dark Chocolate	Madeira Classic 40
9.	8	█	231	1239	Charcoal	Madeira Classic 40
10.	11	█	533	1062	Rhino	Madeira Classic 40
11.	2	█	251	1059	Dark Chocolate	Madeira Classic 40



# Color Film

Wilcom EmbroideryStudio - Designing

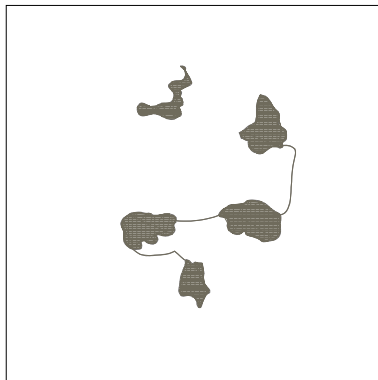
Design: **0104-00201-05**

Title:

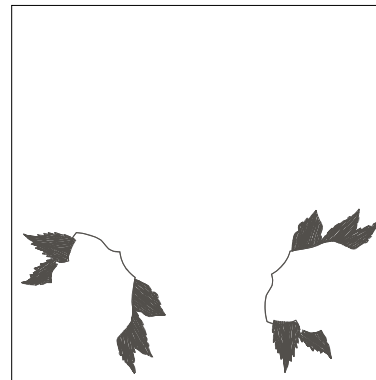
Stitches: 23 779  
Height: 4.80 in  
Width: 4.80 in  
Colors: 5  
Colorway: White  
Zoom: 0.39



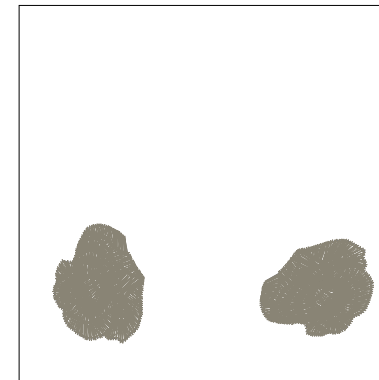
Stop #: 1  
Element:  
Code: 1059  
Name: Dark Chocolate  
Chart: Madeira Classic 40  
Stitches: 2 170  
Thread used: 30.13ft



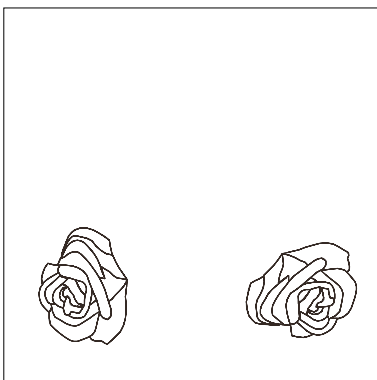
Stop #: 2  
Element:  
Code: 1063  
Name: Elephant  
Chart: Madeira Classic 40  
Stitches: 1 970  
Thread used: 29.62ft



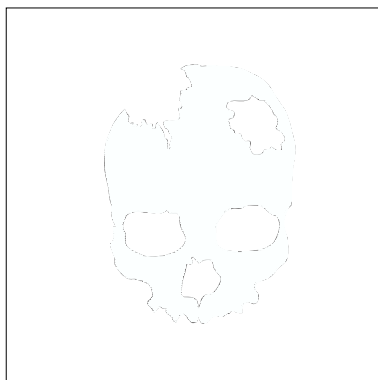
Stop #: 3  
Element:  
Code: 1239  
Name: Charcoal  
Chart: Madeira Classic 40  
Stitches: 2 772  
Thread used: 36.48ft



Stop #: 4  
Element:  
Code: 1062  
Name: Rhino  
Chart: Madeira Classic 40  
Stitches: 5 838  
Thread used: 91.08ft



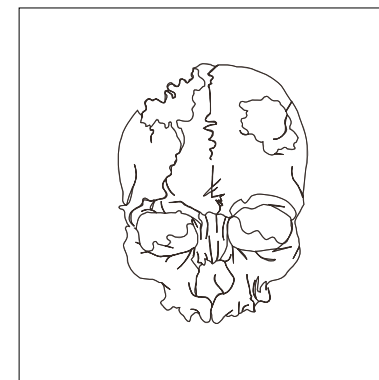
Stop #: 5  
Element:  
Code: 1059  
Name: Dark Chocolate  
Chart: Madeira Classic 40  
Stitches: 1 992  
Thread used: 28.11ft



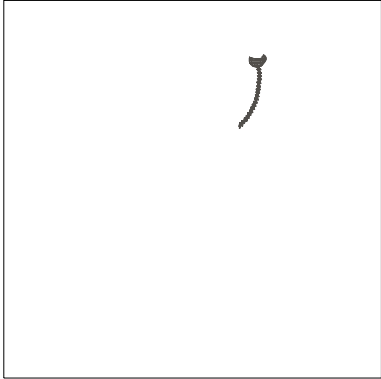
Stop #: 6  
Element:  
Code: 1003  
Name: Cream White  
Chart: Madeira Classic 40  
Stitches: 5 642  
Thread used: 98.65ft



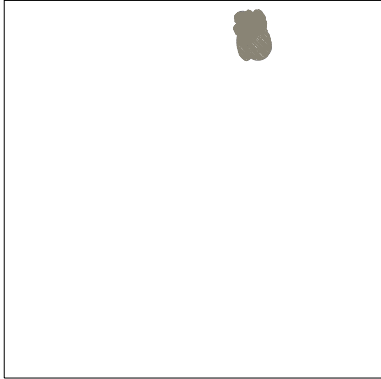
Stop #: 7  
Element:  
Code: 1062  
Name: Rhino  
Chart: Madeira Classic 40  
Stitches: 836  
Thread used: 11.78ft



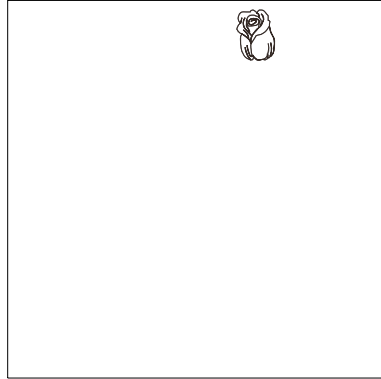
Stop #: 8  
Element:  
Code: 1059  
Name: Dark Chocolate  
Chart: Madeira Classic 40  
Stitches: 1 542  
Thread used: 17.46ft



Stop #: 9  
Element:  
Code: 1239  
Name: Charcoal  
Chart: Madeira Classic 40  
Stitches: 231  
Thread used: 2.94ft



Stop #: 10  
Element:  
Code: 1062  
Name: Rhino  
Chart: Madeira Classic 40  
Stitches: 533  
Thread used: 8.38ft



Stop #: 11  
Element:  
Code: 1059  
Name: Dark Chocolate  
Chart: Madeira Classic 40  
Stitches: 251  
Thread used: 2.74ft

# Production Worksheet

Wilcom EmbroideryStudio - Designing












Design: **0104-00201-06**

Title:

Stitches: 30 072  
Height: 5.80 in  
Width: 5.80 in  
Colors: 5  
Colorway: White  
Zoom: 1.21

Machine format: Tajima  
Color changes: 10  
Stops: 11  
Trims: 23  
Fabric: Pure Cotton  
Required stabilizer: Topping:  
Backing: Tear Away x 2

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	2		2 784	1059	Dark Chocolate	Madeira Classic 40
2.	3		2 540	1063	Elephant	Madeira Classic 40
3.	8		3 537	1239	Charcoal	Madeira Classic 40
4.	11		7 261	1062	Rhino	Madeira Classic 40
5.	2		2 301	1059	Dark Chocolate	Madeira Classic 40
6.	1		7 642	1003	Cream White	Madeira Classic 40
7.	11		1 003	1062	Rhino	Madeira Classic 40
8.	2		1 737	1059	Dark Chocolate	Madeira Classic 40
9.	8		279	1239	Charcoal	Madeira Classic 40
10.	11		691	1062	Rhino	Madeira Classic 40
11.	2		295	1059	Dark Chocolate	Madeira Classic 40



# Color Film

Wilcom EmbroideryStudio - Designing

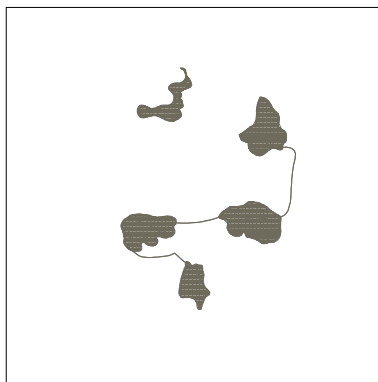
Design: **0104-00201-06**

Title:

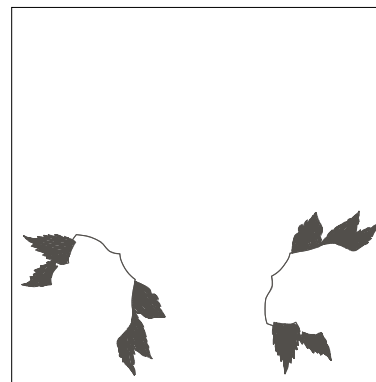
Stitches: 30 072  
Height: 5.80 in  
Width: 5.80 in  
Colors: 5  
Colorway: White  
Zoom: 0.32



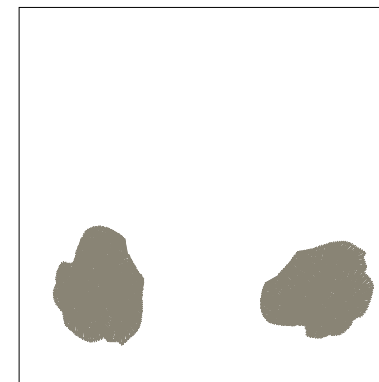
Stop #: 1  
Element:  
Code: 1059  
Name: Dark Chocolate  
Chart: Madeira Classic 40  
Stitches: 2 784  
Thread used: 40.33ft



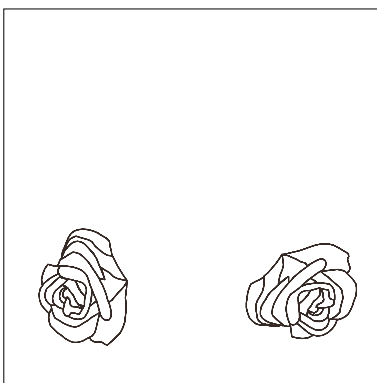
Stop #: 2  
Element:  
Code: 1063  
Name: Elephant  
Chart: Madeira Classic 40  
Stitches: 2 540  
Thread used: 39.93ft



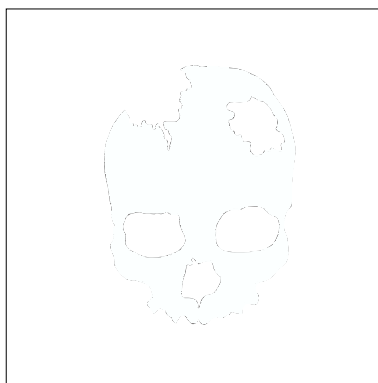
Stop #: 3  
Element:  
Code: 1239  
Name: Charcoal  
Chart: Madeira Classic 40  
Stitches: 3 537  
Thread used: 48.30ft



Stop #: 4  
Element:  
Code: 1062  
Name: Rhino  
Chart: Madeira Classic 40  
Stitches: 7 261  
Thread used: 119.41ft



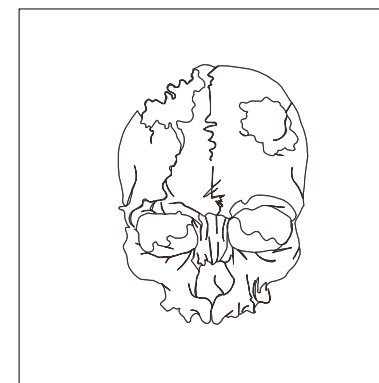
Stop #: 5  
Element:  
Code: 1059  
Name: Dark Chocolate  
Chart: Madeira Classic 40  
Stitches: 2 301  
Thread used: 33.27ft



Stop #: 6  
Element:  
Code: 1003  
Name: Cream White  
Chart: Madeira Classic 40  
Stitches: 7 642  
Thread used: 138.18ft



Stop #: 7  
Element:  
Code: 1062  
Name: Rhino  
Chart: Madeira Classic 40  
Stitches: 1 003  
Thread used: 14.80ft



Stop #: 8  
Element:  
Code: 1059  
Name: Dark Chocolate  
Chart: Madeira Classic 40  
Stitches: 1 737  
Thread used: 20.28ft

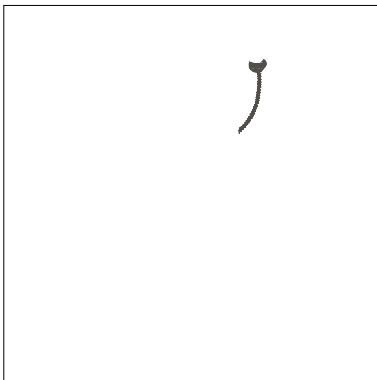
# Color Film

Wilcom EmbroideryStudio - Designing

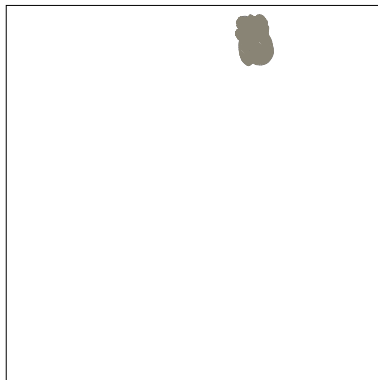
Design: **0104-00201-06**

Title:

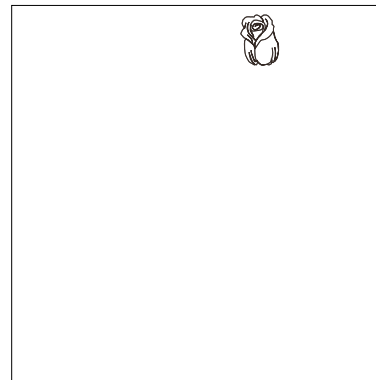
Stitches: 30 072  
Height: 5.80 in  
Width: 5.80 in  
Colors: 5  
Colorway: White  
Zoom: 0.32



Stop #: 9  
Element:  
Code: 1239  
Name: Charcoal  
Chart: Madeira Classic 40  
Stitches: 279  
Thread used: 3.62ft



Stop #: 10  
Element:  
Code: 1062  
Name: Rhino  
Chart: Madeira Classic 40  
Stitches: 691  
Thread used: 11.66ft



Stop #: 11  
Element:  
Code: 1059  
Name: Dark Chocolate  
Chart: Madeira Classic 40  
Stitches: 295  
Thread used: 3.20ft

# Production Worksheet

Wilcom EmbroideryStudio - Designing

Design: **0104-00201-07**

Title:

Stitches: 37 002  
Height: 6.80 in  
Width: 6.80 in  
Colors: 5  
Colorway: White  
Zoom: 1.03

Machine format: Tajima  
Color changes: 10  
Stops: 11  
Trims: 22  
Fabric: Pure Cotton  
Required stabilizer: Topping:  
Backing: Tear Away x 2

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	2	█	3 458	1059	Dark Chocolate	Madeira Classic 40
2.	3	█	3 209	1063	Elephant	Madeira Classic 40
3.	8	█	4 216	1239	Charcoal	Madeira Classic 40
4.	11	█	8 881	1062	Rhino	Madeira Classic 40
5.	2	█	2 583	1059	Dark Chocolate	Madeira Classic 40
6.	1	█	9 935	1003	Cream White	Madeira Classic 40
7.	11	█	1 266	1062	Rhino	Madeira Classic 40
8.	2	█	1 917	1059	Dark Chocolate	Madeira Classic 40
9.	8	█	327	1239	Charcoal	Madeira Classic 40
10.	11	█	884	1062	Rhino	Madeira Classic 40
11.	2	█	324	1059	Dark Chocolate	Madeira Classic 40



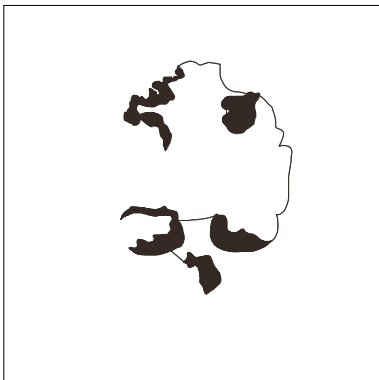
# Color Film

Wilcom EmbroideryStudio - Designing

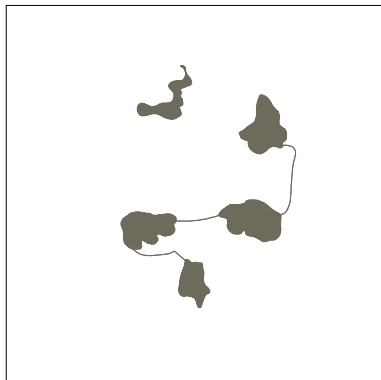
Design: **0104-00201-07**

Title:

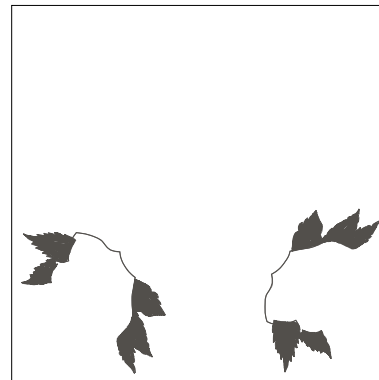
Stitches: 37 002  
Height: 6.80 in  
Width: 6.80 in  
Colors: 5  
Colorway: White  
Zoom: 0.27



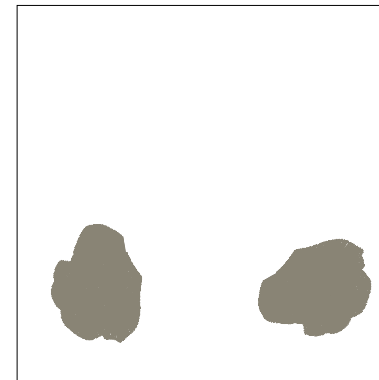
Stop #: 1  
Element:  
Code: 1059  
Name: Dark Chocolate  
Chart: Madeira Classic 40  
Stitches: 3 458  
Thread used: 52.00ft



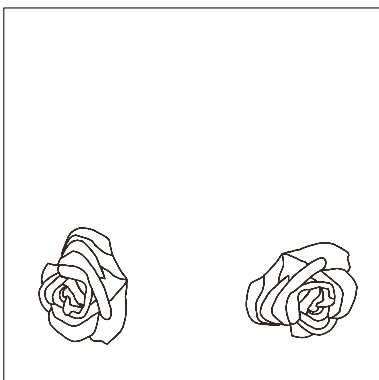
Stop #: 2  
Element:  
Code: 1063  
Name: Elephant  
Chart: Madeira Classic 40  
Stitches: 3 209  
Thread used: 52.21ft



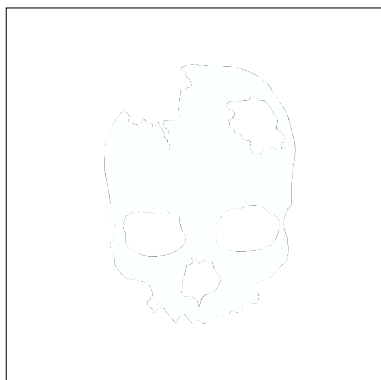
Stop #: 3  
Element:  
Code: 1239  
Name: Charcoal  
Chart: Madeira Classic 40  
Stitches: 4 216  
Thread used: 59.62ft



Stop #: 4  
Element:  
Code: 1062  
Name: Rhino  
Chart: Madeira Classic 40  
Stitches: 8 881  
Thread used: 152.57ft



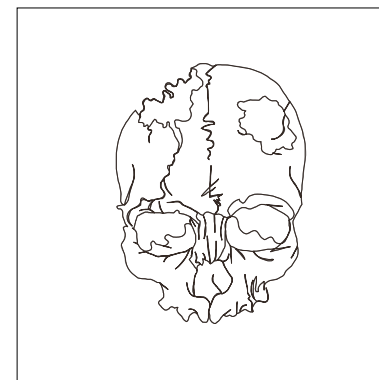
Stop #: 5  
Element:  
Code: 1059  
Name: Dark Chocolate  
Chart: Madeira Classic 40  
Stitches: 2 583  
Thread used: 38.35ft



Stop #: 6  
Element:  
Code: 1003  
Name: Cream White  
Chart: Madeira Classic 40  
Stitches: 9 935  
Thread used: 184.07ft



Stop #: 7  
Element:  
Code: 1062  
Name: Rhino  
Chart: Madeira Classic 40  
Stitches: 1 266  
Thread used: 19.56ft



Stop #: 8  
Element:  
Code: 1059  
Name: Dark Chocolate  
Chart: Madeira Classic 40  
Stitches: 1 917  
Thread used: 23.01ft



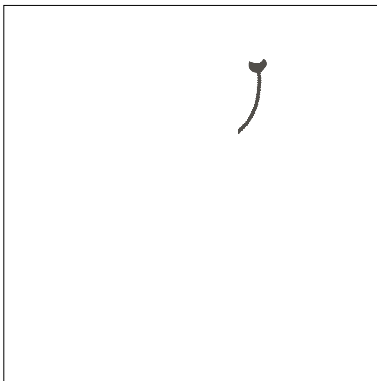
# Color Film

Wilcom EmbroideryStudio - Designing

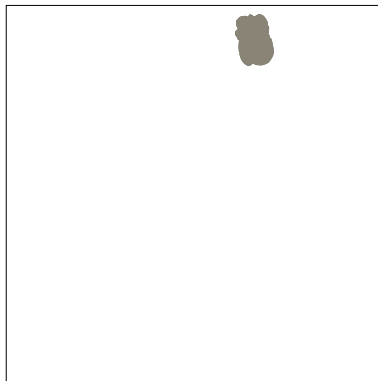
Design: **0104-00201-07**

Title:

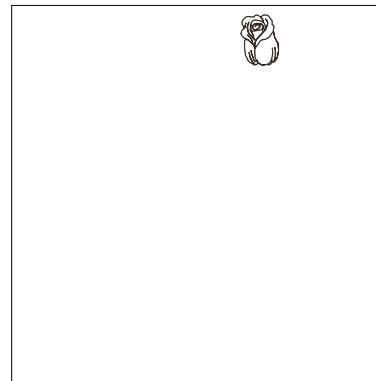
Stitches: 37 002  
Height: 6.80 in  
Width: 6.80 in  
Colors: 5  
Colorway: White  
Zoom: 0.27



Stop #: 9  
Element:  
Code: 1239  
Name: Charcoal  
Chart: Madeira Classic 40  
Stitches: 327  
Thread used: 4.28ft



Stop #: 10  
Element:  
Code: 1062  
Name: Rhino  
Chart: Madeira Classic 40  
Stitches: 884  
Thread used: 15.48ft



Stop #: 11  
Element:  
Code: 1059  
Name: Dark Chocolate  
Chart: Madeira Classic 40  
Stitches: 324  
Thread used: 3.60ft

# Production Worksheet

Wilcom EmbroideryStudio - Designing

Design: **0104-00201-08**

Title:

Stitches: 45 056  
Height: 7.80 in  
Width: 7.80 in  
Colors: 5  
Colorway: White  
Zoom: 0.89

Machine format: Tajima  
Color changes: 10  
Stops: 11  
Trims: 22  
Fabric: Pure Cotton  
Required stabilizer: Topping:  
Backing: Tear Away x 2

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	2	█	4 156	1059	Dark Chocolate	Madeira Classic 40
2.	3	█	3 967	1063	Elephant	Madeira Classic 40
3.	8	█	5 041	1239	Charcoal	Madeira Classic 40
4.	11	█	10 901	1062	Rhino	Madeira Classic 40
5.	2	█	2 898	1059	Dark Chocolate	Madeira Classic 40
6.	1	█	12 607	1003	Cream White	Madeira Classic 40
7.	11	█	1 578	1062	Rhino	Madeira Classic 40
8.	2	█	2 118	1059	Dark Chocolate	Madeira Classic 40
9.	8	█	374	1239	Charcoal	Madeira Classic 40
10.	11	█	1 065	1062	Rhino	Madeira Classic 40
11.	2	█	349	1059	Dark Chocolate	Madeira Classic 40



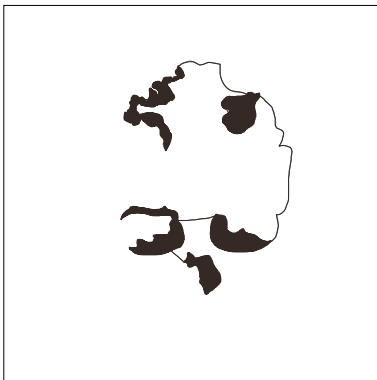
# Color Film

Wilcom EmbroideryStudio - Designing

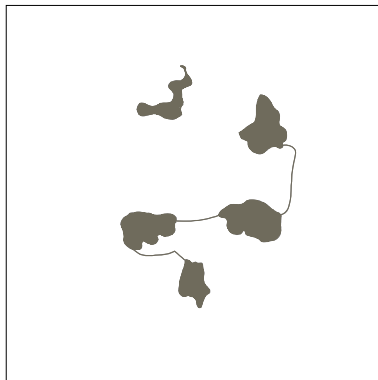
Design: **0104-00201-08**

Title:

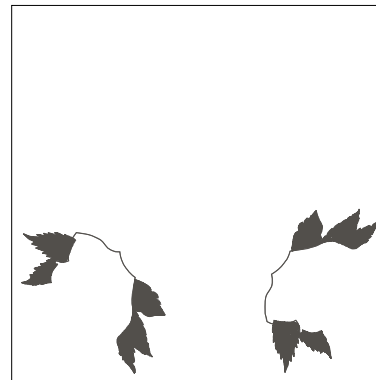
Stitches: 45 056  
Height: 7.80 in  
Width: 7.80 in  
Colors: 5  
Colorway: White  
Zoom: 0.24



Stop #: 1  
Element:  
Code: 1059  
Name: Dark Chocolate  
Chart: Madeira Classic 40  
Stitches: 4 156  
Thread used: 64.71ft



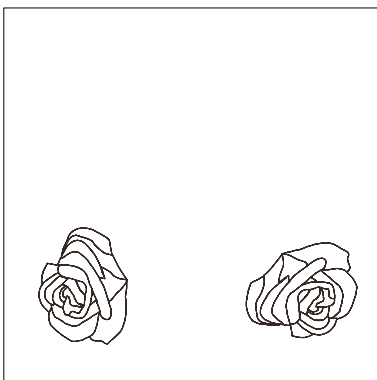
Stop #: 2  
Element:  
Code: 1063  
Name: Elephant  
Chart: Madeira Classic 40  
Stitches: 3 967  
Thread used: 66.63ft



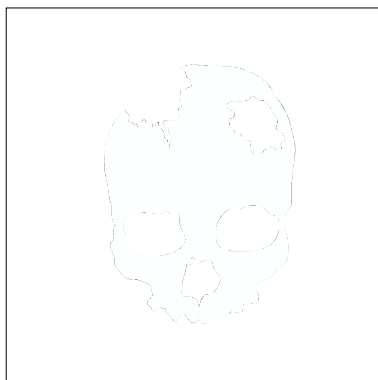
Stop #: 3  
Element:  
Code: 1239  
Name: Charcoal  
Chart: Madeira Classic 40  
Stitches: 5 041  
Thread used: 73.91ft



Stop #: 4  
Element:  
Code: 1062  
Name: Rhino  
Chart: Madeira Classic 40  
Stitches: 10 901  
Thread used: 192.18ft



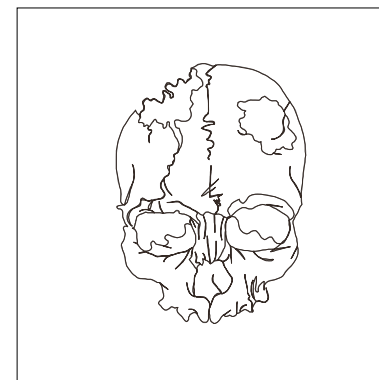
Stop #: 5  
Element:  
Code: 1059  
Name: Dark Chocolate  
Chart: Madeira Classic 40  
Stitches: 2 898  
Thread used: 43.72ft



Stop #: 6  
Element:  
Code: 1003  
Name: Cream White  
Chart: Madeira Classic 40  
Stitches: 12 607  
Thread used: 238.05ft



Stop #: 7  
Element:  
Code: 1062  
Name: Rhino  
Chart: Madeira Classic 40  
Stitches: 1 578  
Thread used: 24.98ft



Stop #: 8  
Element:  
Code: 1059  
Name: Dark Chocolate  
Chart: Madeira Classic 40  
Stitches: 2 118  
Thread used: 25.86ft

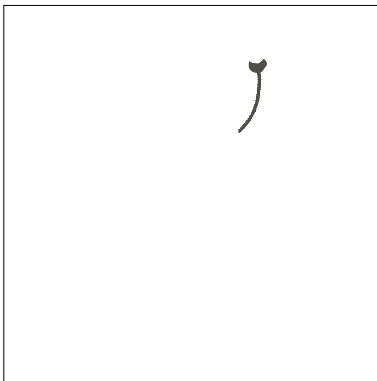
# Color Film

Wilcom EmbroideryStudio - Designing

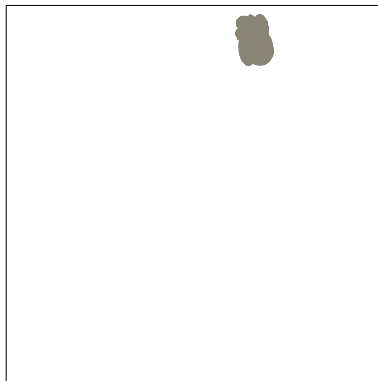
Design: **0104-00201-08**

Title:

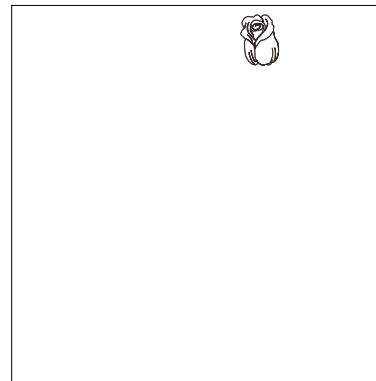
Stitches: 45 056  
Height: 7.80 in  
Width: 7.80 in  
Colors: 5  
Colorway: White  
Zoom: 0.24



Stop #: 9  
Element:  
Code: 1239  
Name: Charcoal  
Chart: Madeira Classic 40  
Stitches: 374  
Thread used: 4.96ft



Stop #: 10  
Element:  
Code: 1062  
Name: Rhino  
Chart: Madeira Classic 40  
Stitches: 1 065  
Thread used: 19.49ft



Stop #: 11  
Element:  
Code: 1059  
Name: Dark Chocolate  
Chart: Madeira Classic 40  
Stitches: 349  
Thread used: 3.98ft

# Production Worksheet

Wilcom EmbroideryStudio - Designing

Design: **0104-00201-09**

Title:

Stitches: 53 414  
Height: 8.80 in  
Width: 8.80 in  
Colors: 5  
Colorway: White  
Zoom: 0.79

Machine format: Tajima  
Color changes: 10  
Stops: 11  
Trims: 22  
Fabric: Pure Cotton  
Required stabilizer: Topping:  
Backing: Tear Away x 2

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	2	█	4 921	1059	Dark Chocolate	Madeira Classic 40
2.	3	█	4 771	1063	Elephant	Madeira Classic 40
3.	8	█	5 891	1239	Charcoal	Madeira Classic 40
4.	11	█	12 803	1062	Rhino	Madeira Classic 40
5.	2	█	3 274	1059	Dark Chocolate	Madeira Classic 40
6.	1	█	15 527	1003	Cream White	Madeira Classic 40
7.	11	█	1 861	1062	Rhino	Madeira Classic 40
8.	2	█	2 298	1059	Dark Chocolate	Madeira Classic 40
9.	8	█	425	1239	Charcoal	Madeira Classic 40
10.	11	█	1 266	1062	Rhino	Madeira Classic 40
11.	2	█	375	1059	Dark Chocolate	Madeira Classic 40



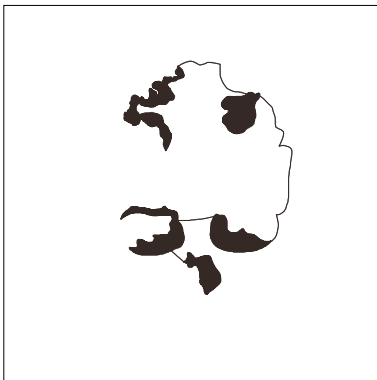
# Color Film

Wilcom EmbroideryStudio - Designing

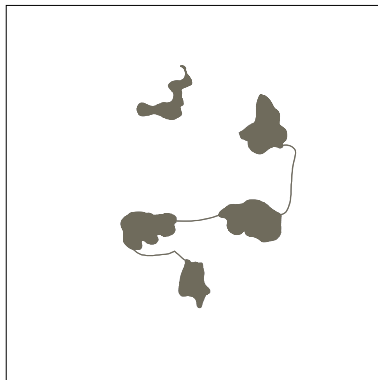
Design: **0104-00201-09**

Title:

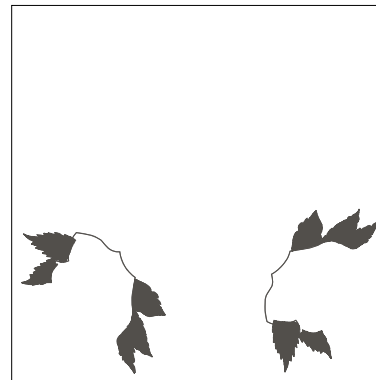
Stitches: 53 414  
Height: 8.80 in  
Width: 8.80 in  
Colors: 5  
Colorway: White  
Zoom: 0.21



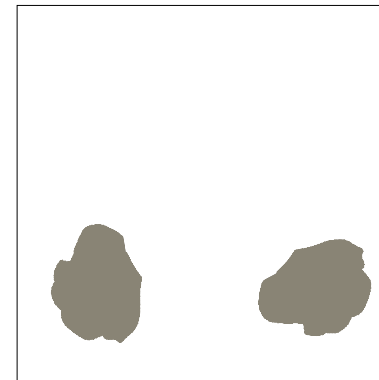
Stop #: 1  
Element:  
Code: 1059  
Name: Dark Chocolate  
Chart: Madeira Classic 40  
Stitches: 4 921  
Thread used: 78.84ft



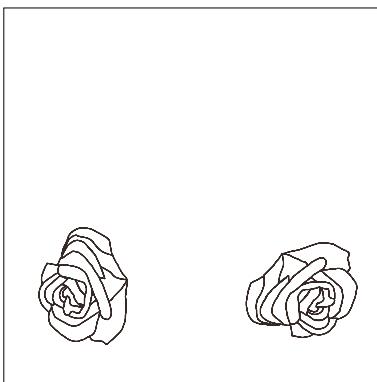
Stop #: 2  
Element:  
Code: 1063  
Name: Elephant  
Chart: Madeira Classic 40  
Stitches: 4 771  
Thread used: 81.79ft



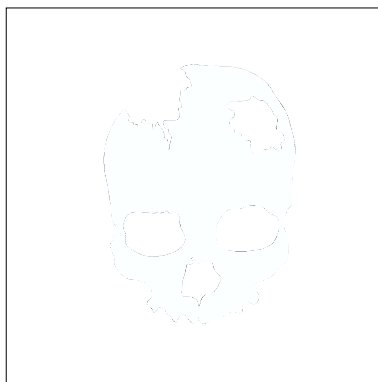
Stop #: 3  
Element:  
Code: 1239  
Name: Charcoal  
Chart: Madeira Classic 40  
Stitches: 5 891  
Thread used: 88.43ft



Stop #: 4  
Element:  
Code: 1062  
Name: Rhino  
Chart: Madeira Classic 40  
Stitches: 12 803  
Thread used: 232.73ft



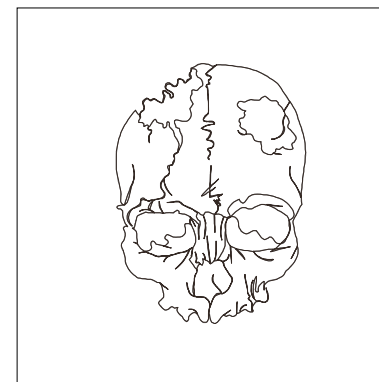
Stop #: 5  
Element:  
Code: 1059  
Name: Dark Chocolate  
Chart: Madeira Classic 40  
Stitches: 3 274  
Thread used: 49.39ft



Stop #: 6  
Element:  
Code: 1003  
Name: Cream White  
Chart: Madeira Classic 40  
Stitches: 15 527  
Thread used: 298.82ft



Stop #: 7  
Element:  
Code: 1062  
Name: Rhino  
Chart: Madeira Classic 40  
Stitches: 1 861  
Thread used: 30.46ft



Stop #: 8  
Element:  
Code: 1059  
Name: Dark Chocolate  
Chart: Madeira Classic 40  
Stitches: 2 298  
Thread used: 28.58ft

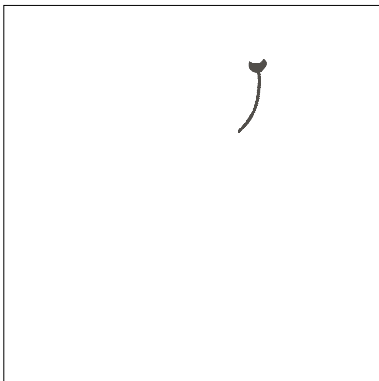
# Color Film

Wilcom EmbroideryStudio - Designing

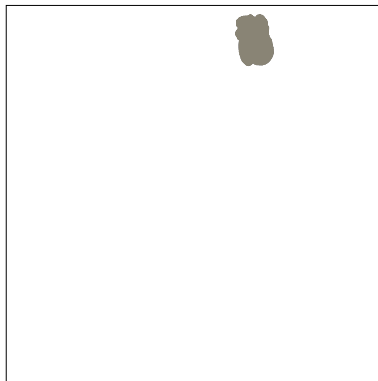
Design: **0104-00201-09**

Title:

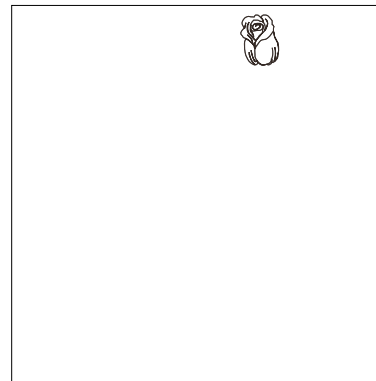
Stitches: 53 414  
Height: 8.80 in  
Width: 8.80 in  
Colors: 5  
Colorway: White  
Zoom: 0.21



Stop #: 9  
Element:  
Code: 1239  
Name: Charcoal  
Chart: Madeira Classic 40  
Stitches: 425  
Thread used: 5.68ft



Stop #: 10  
Element:  
Code: 1062  
Name: Rhino  
Chart: Madeira Classic 40  
Stitches: 1 266  
Thread used: 23.94ft



Stop #: 11  
Element:  
Code: 1059  
Name: Dark Chocolate  
Chart: Madeira Classic 40  
Stitches: 375  
Thread used: 4.37ft

# Production Worksheet

Wilcom EmbroideryStudio - Designing

Design: **0104-00201-10**

Title:

Stitches: 62 679  
Height: 9.80 in  
Width: 9.80 in  
Colors: 5  
Colorway: White  
Zoom: 0.71

Machine format: Tajima  
Color changes: 10  
Stops: 11  
Trims: 22  
Fabric: Pure Cotton  
Required stabilizer: Topping:  
Backing: Tear Away x 2

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	2	■	5 792	1059	Dark Chocolate	Madeira Classic 40
2.	3	■	5 681	1063	Elephant	Madeira Classic 40
3.	8	■	6 886	1239	Charcoal	Madeira Classic 40
4.	11	■	14 803	1062	Rhino	Madeira Classic 40
5.	2	■	3 512	1059	Dark Chocolate	Madeira Classic 40
6.	1	■	18 959	1003	Cream White	Madeira Classic 40
7.	11	■	2 207	1062	Rhino	Madeira Classic 40
8.	2	■	2 472	1059	Dark Chocolate	Madeira Classic 40
9.	8	■	462	1239	Charcoal	Madeira Classic 40
10.	11	■	1 494	1062	Rhino	Madeira Classic 40
11.	2	■	409	1059	Dark Chocolate	Madeira Classic 40





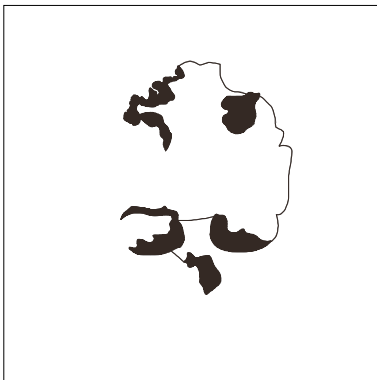
# Color Film

Wilcom EmbroideryStudio - Designing

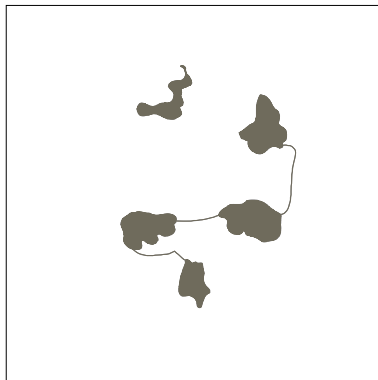
Design: **0104-00201-10**

Title:

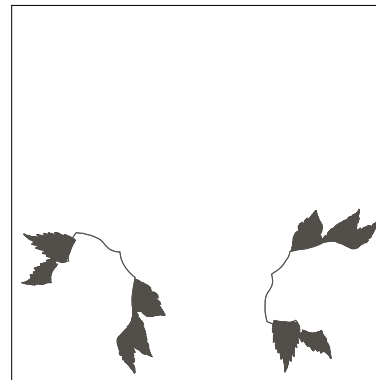
Stitches: 62 679  
Height: 9.80 in  
Width: 9.80 in  
Colors: 5  
Colorway: White  
Zoom: 0.19



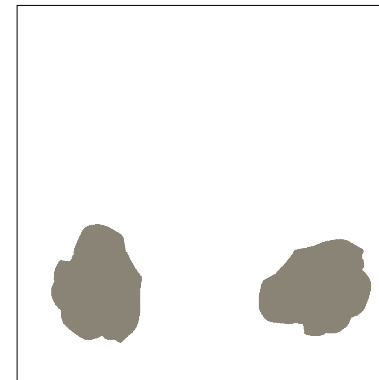
Stop #: 1  
Element:  
Code: 1059  
Name: Dark Chocolate  
Chart: Madeira Classic 40  
Stitches: 5 792  
Thread used: 94.90ft



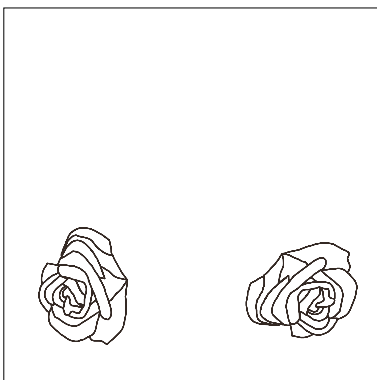
Stop #: 2  
Element:  
Code: 1063  
Name: Elephant  
Chart: Madeira Classic 40  
Stitches: 5 681  
Thread used: 99.41ft



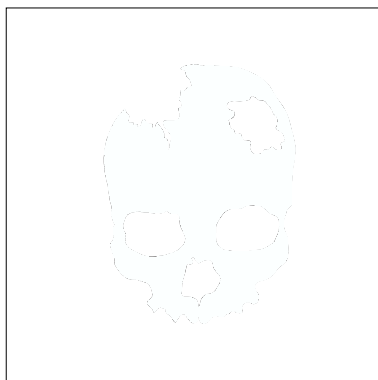
Stop #: 3  
Element:  
Code: 1239  
Name: Charcoal  
Chart: Madeira Classic 40  
Stitches: 6 886  
Thread used: 105.94ft



Stop #: 4  
Element:  
Code: 1062  
Name: Rhino  
Chart: Madeira Classic 40  
Stitches: 14 803  
Thread used: 276.22ft



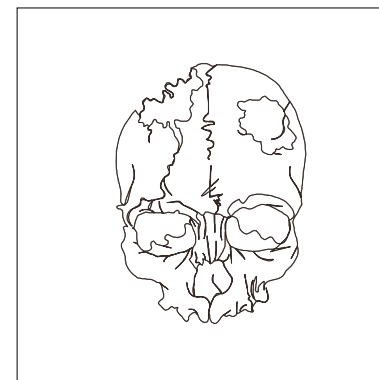
Stop #: 5  
Element:  
Code: 1059  
Name: Dark Chocolate  
Chart: Madeira Classic 40  
Stitches: 3 512  
Thread used: 54.08ft



Stop #: 6  
Element:  
Code: 1003  
Name: Cream White  
Chart: Madeira Classic 40  
Stitches: 18 959  
Thread used: 368.37ft



Stop #: 7  
Element:  
Code: 1062  
Name: Rhino  
Chart: Madeira Classic 40  
Stitches: 2 207  
Thread used: 36.66ft



Stop #: 8  
Element:  
Code: 1059  
Name: Dark Chocolate  
Chart: Madeira Classic 40  
Stitches: 2 472  
Thread used: 31.26ft

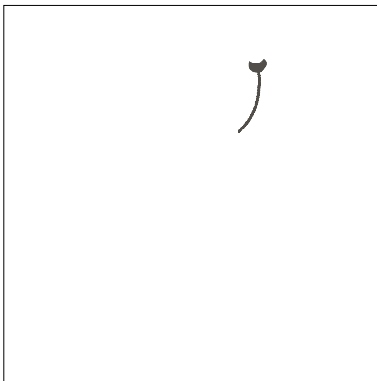
# Color Film

Wilcom EmbroideryStudio - Designing

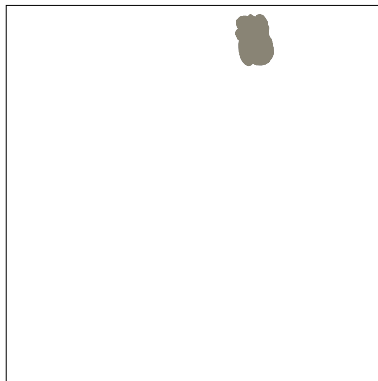
Design: **0104-00201-10**

Title:

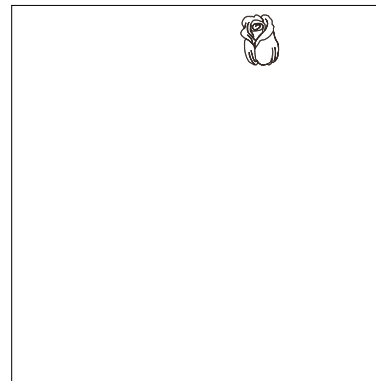
Stitches: 62 679  
Height: 9.80 in  
Width: 9.80 in  
Colors: 5  
Colorway: White  
Zoom: 0.19



Stop #: 9  
Element:  
Code: 1239  
Name: Charcoal  
Chart: Madeira Classic 40  
Stitches: 462  
Thread used: 6.33ft



Stop #: 10  
Element:  
Code: 1062  
Name: Rhino  
Chart: Madeira Classic 40  
Stitches: 1 494  
Thread used: 28.74ft



Stop #: 11  
Element:  
Code: 1059  
Name: Dark Chocolate  
Chart: Madeira Classic 40  
Stitches: 409  
Thread used: 4.81ft