

Production Worksheet

Wilcom EmbroideryStudio - Designing






















Design: **25-2004-0301-04**

Title: **ORIGINAL**

Stitches: 23 795
Height: 3.81 in
Width: 3.68 in
Colors: 9
Colorway: Colorway 1
Zoom: 1.84

Machine format: Tajima
Color changes: 20
Stops: 21
Trims: 53
Fabric: Pure Cotton
Required stabilizer: Topping:
Backing: Tear Away x 2

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	5		849	1421	Corrode	Isafil
2.	8		404	1902	Red	Isafil
3.	2		323	20	Black Soot	Isafil
4.	3		3 371	3851	Artic	Isafil
5.	4		1 308	156	Cinder	Isafil
6.	1		542	10	Muscle	Isafil
7.	14		1 599	0532	creamy beige	Isacord 40
8.	1		998	10	Muscle	Isafil
9.	2		1 997	20	Black Soot	Isafil
10.	8		1 179	1902	Red	Isafil
11.	1		4 497	10	Muscle	Isafil
12.	12		1 005	104	Drift	Isafil
13.	10		171	805	Scholastic	Isafil
14.	1		120	10	Muscle	Isafil
15.	8		58	1902	Red	Isafil
16.	2		1 548	20	Black Soot	Isafil
17.	8		302	1902	Red	Isafil
18.	3		920	3851	Artic	Isafil
19.	8		804	1902	Red	Isafil
20.	10		1 392	805	Scholastic	Isafil
21.	3		406	3851	Artic	Isafil



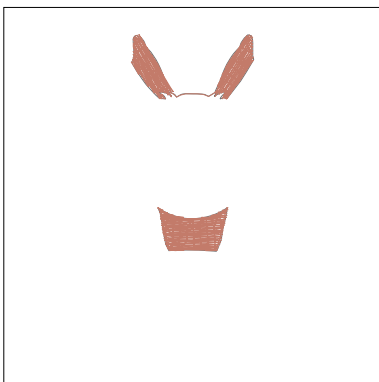
Color Film

Wilcom EmbroideryStudio - Designing

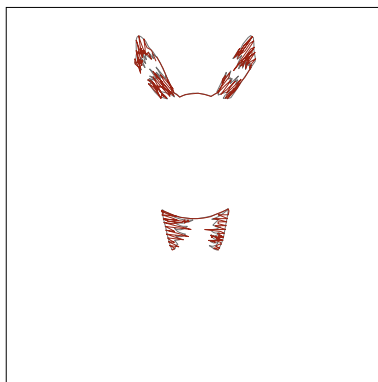
Design: **25-2004-0301-04**

Title: **ORIGINAL**

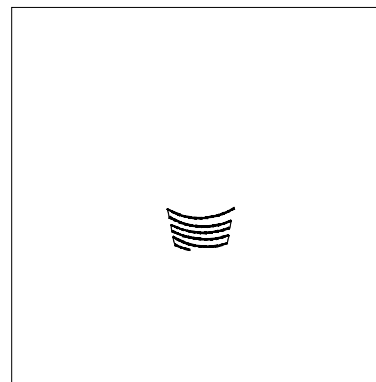
Stitches: 23 795
Height: 3.81 in
Width: 3.68 in
Colors: 9
Colorway: Colorway 1
Zoom: 0.49



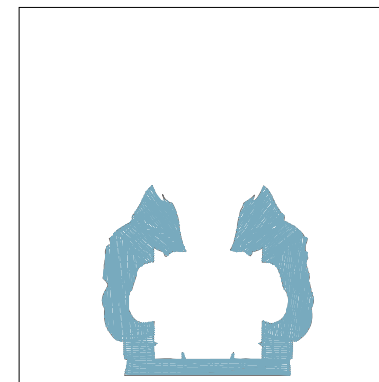
Stop #: 1
Element:
Code: 1421
Name: Corrode
Chart: Isafil
Stitches: 849
Thread used: 14.42ft



Stop #: 2
Element:
Code: 1902
Name: Red
Chart: Isafil
Stitches: 404
Thread used: 5.44ft



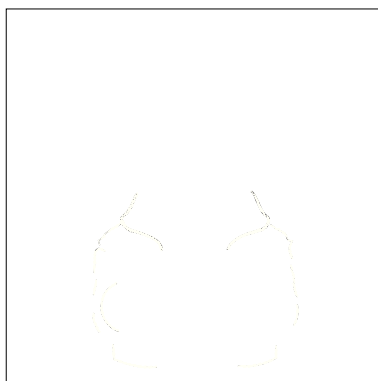
Stop #: 3
Element:
Code: 20
Name: Black Soot
Chart: Isafil
Stitches: 323
Thread used: 4.86ft



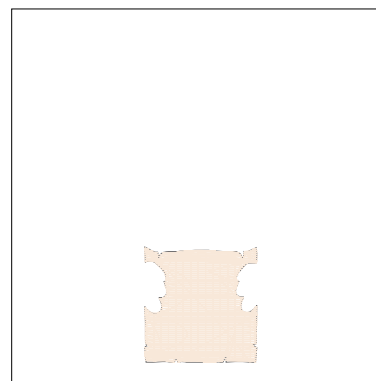
Stop #: 4
Element:
Code: 3851
Name: Artic
Chart: Isafil
Stitches: 3 371
Thread used: 56.57ft



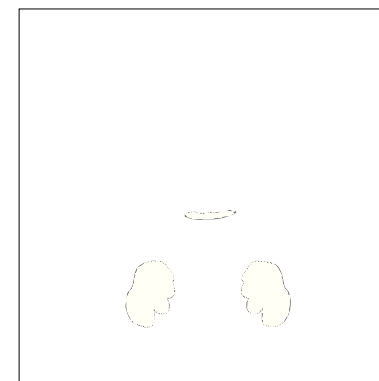
Stop #: 5
Element:
Code: 156
Name: Cinder
Chart: Isafil
Stitches: 1 308
Thread used: 18.33ft



Stop #: 6
Element:
Code: 10
Name: Muscle
Chart: Isafil
Stitches: 542
Thread used: 6.41ft



Stop #: 7
Element:
Code: 0532
Name: creamy beige
Chart: Isacord 40
Stitches: 1 599
Thread used: 29.80ft



Stop #: 8
Element:
Code: 10
Name: Muscle
Chart: Isafil
Stitches: 998
Thread used: 15.17ft

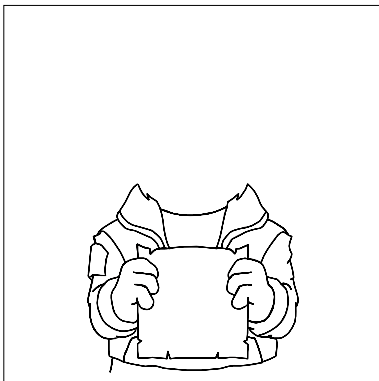
Color Film

Wilcom EmbroideryStudio - Designing

Design: **25-2004-0301-04**

Title: **ORIGINAL**

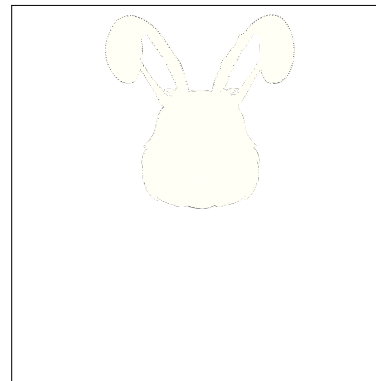
Stitches: 23 795
Height: 3.81 in
Width: 3.68 in
Colors: 9
Colorway: Colorway 1
Zoom: 0.49



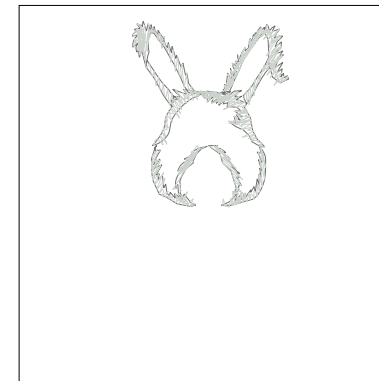
Stop #: 9
Element:
Code: 20
Name: Black Soot
Chart: Isafil
Stitches: 1 997
Thread used: 24.68ft



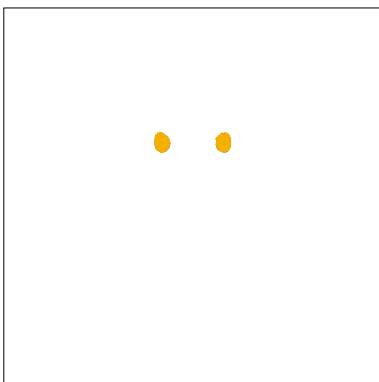
Stop #: 10
Element:
Code: 1902
Name: Red
Chart: Isafil
Stitches: 1 179
Thread used: 12.22ft



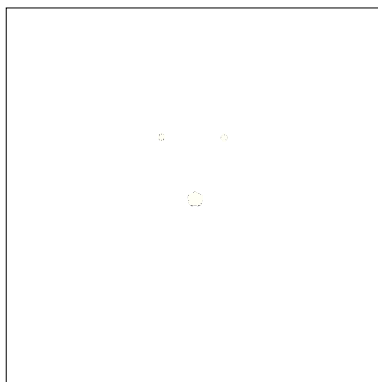
Stop #: 11
Element:
Code: 10
Name: Muscle
Chart: Isafil
Stitches: 4 497
Thread used: 66.59ft



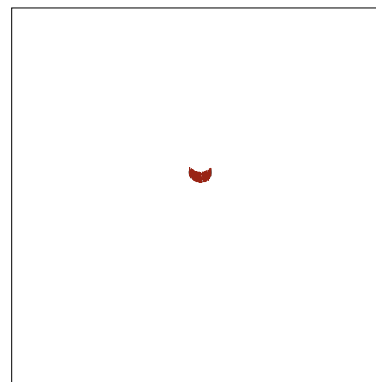
Stop #: 12
Element:
Code: 104
Name: Drift
Chart: Isafil
Stitches: 1 005
Thread used: 13.56ft



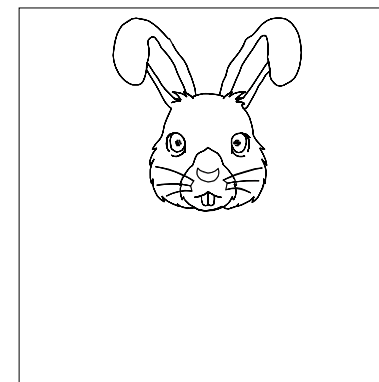
Stop #: 13
Element:
Code: 805
Name: Scholastic
Chart: Isafil
Stitches: 171
Thread used: 2.44ft



Stop #: 14
Element:
Code: 10
Name: Muscle
Chart: Isafil
Stitches: 120
Thread used: 1.40ft



Stop #: 15
Element:
Code: 1902
Name: Red
Chart: Isafil
Stitches: 58
Thread used: 0.94ft



Stop #: 16
Element:
Code: 20
Name: Black Soot
Chart: Isafil
Stitches: 1 548
Thread used: 18.63ft

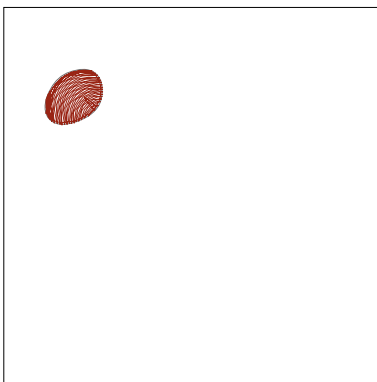
Color Film

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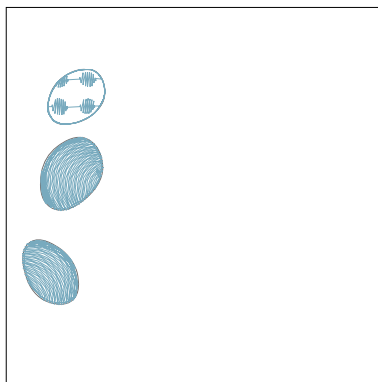
Design: **25-2004-0301-04**

Title: **ORIGINAL**

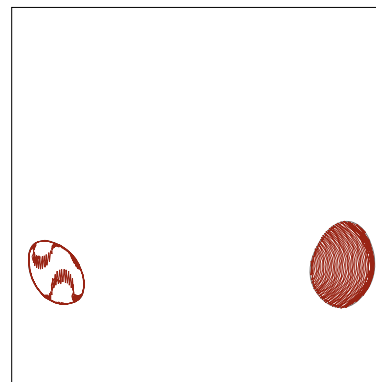
Stitches: 23 795
Height: 3.81 in
Width: 3.68 in
Colors: 9
Colorway: Colorway 1
Zoom: 0.49



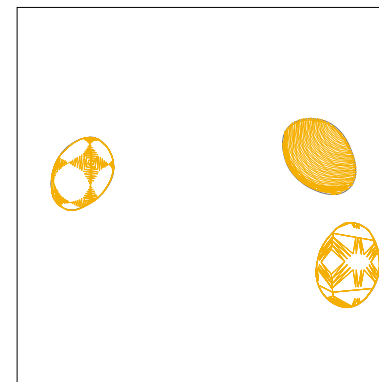
Stop #: 17
Element:
Code: 1902
Name: Red
Chart: Isafil
Stitches: 302
Thread used: 4.78ft



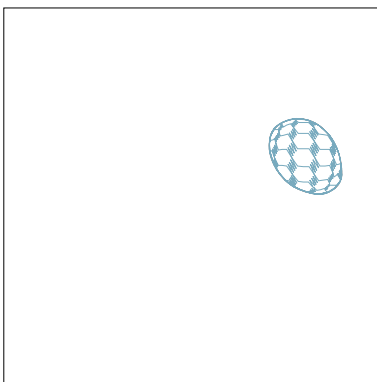
Stop #: 18
Element:
Code: 3851
Name: Artic
Chart: Isafil
Stitches: 920
Thread used: 14.75ft



Stop #: 19
Element:
Code: 1902
Name: Red
Chart: Isafil
Stitches: 804
Thread used: 12.32ft



Stop #: 20
Element:
Code: 805
Name: Scholastic
Chart: Isafil
Stitches: 1 392
Thread used: 22.43ft



Stop #: 21
Element:
Code: 3851
Name: Artic
Chart: Isafil
Stitches: 406
Thread used: 5.72ft

Production Worksheet

Wilcom EmbroideryStudio - Designing

Design: **25-2004-0301-05**

Title: **ORIGINAL**

Stitches: 32 355
Height: 4.81 in
Width: 4.65 in
Colors: 9
Colorway: Colorway 1
Zoom: 1.46

Machine format: Tajima
Color changes: 20
Stops: 21
Trims: 54
Fabric: Pure Cotton
Required stabilizer: Topping:
Backing: Tear Away x 2

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	5		1 173	1421	Corrode	Isafil
2.	8		516	1902	Red	Isafil
3.	2		406	20	Black Soot	Isafil
4.	3		4 715	3851	Artic	Isafil
5.	4		1 915	156	Cinder	Isafil
6.	1		644	10	Muscle	Isafil
7.	14		2 327	0532	creamy beige	Isacord 40
8.	1		1 371	10	Muscle	Isafil
9.	2		2 369	20	Black Soot	Isafil
10.	8		1 475	1902	Red	Isafil
11.	1		6 303	10	Muscle	Isafil
12.	12		1 290	104	Drift	Isafil
13.	10		201	805	Scholastic	Isafil
14.	1		152	10	Muscle	Isafil
15.	8		67	1902	Red	Isafil
16.	2		1 856	20	Black Soot	Isafil
17.	8		453	1902	Red	Isafil
18.	3		1 353	3851	Artic	Isafil
19.	8		1 145	1902	Red	Isafil
20.	10		2 033	805	Scholastic	Isafil
21.	3		589	3851	Artic	Isafil



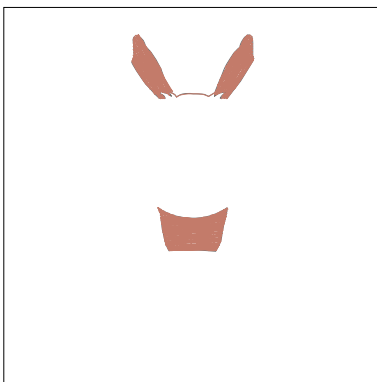
Color Film

Wilcom EmbroideryStudio - Designing

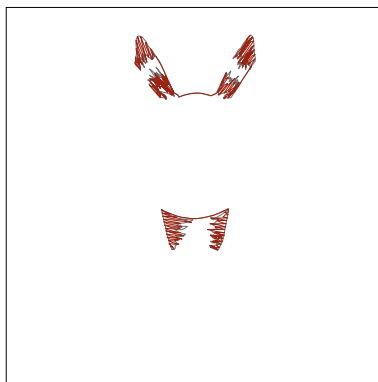
Design: **25-2004-0301-05**

Title: **ORIGINAL**

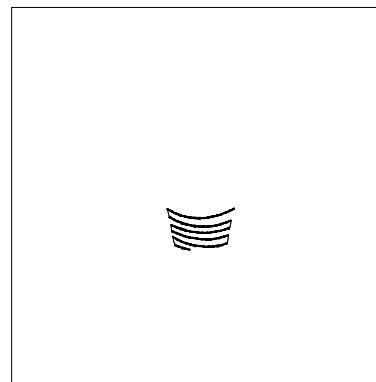
Stitches: 32 355
Height: 4.81 in
Width: 4.65 in
Colors: 9
Colorway: Colorway 1
Zoom: 0.39



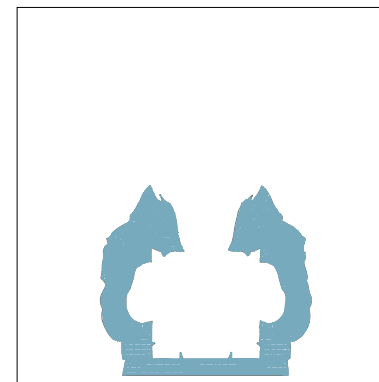
Stop #: 1
Element:
Code: 1421
Name: Corrode
Chart: Isafil
Stitches: 1 173
Thread used: 20.78ft



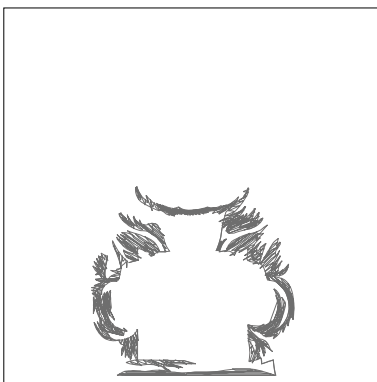
Stop #: 2
Element:
Code: 1902
Name: Red
Chart: Isafil
Stitches: 516
Thread used: 7.24ft



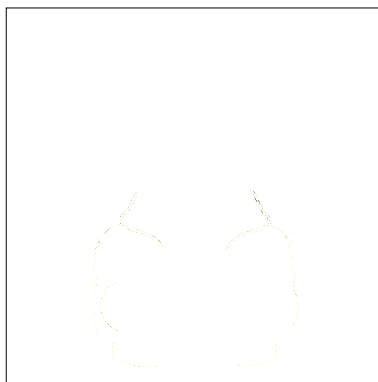
Stop #: 3
Element:
Code: 20
Name: Black Soot
Chart: Isafil
Stitches: 406
Thread used: 6.15ft



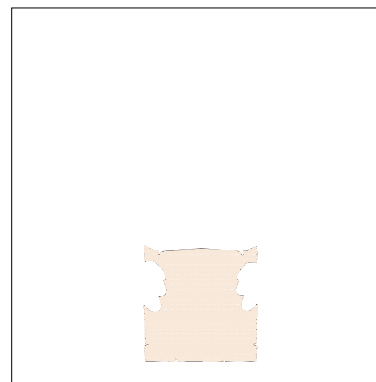
Stop #: 4
Element:
Code: 3851
Name: Artic
Chart: Isafil
Stitches: 4 715
Thread used: 82.39ft



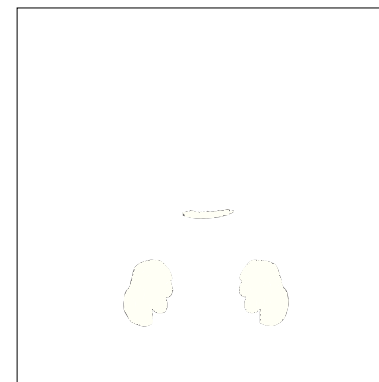
Stop #: 5
Element:
Code: 156
Name: Cinder
Chart: Isafil
Stitches: 1 915
Thread used: 27.98ft



Stop #: 6
Element:
Code: 10
Name: Muscle
Chart: Isafil
Stitches: 644
Thread used: 7.83ft



Stop #: 7
Element:
Code: 0532
Name: creamy beige
Chart: Isacord 40
Stitches: 2 327
Thread used: 44.85ft



Stop #: 8
Element:
Code: 10
Name: Muscle
Chart: Isafil
Stitches: 1 371
Thread used: 21.85ft

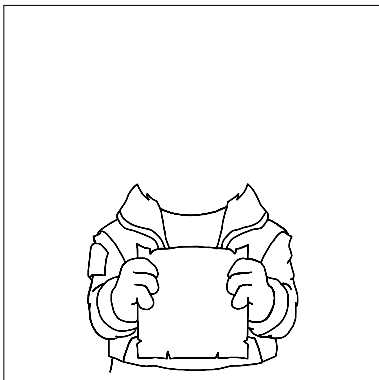
Color Film

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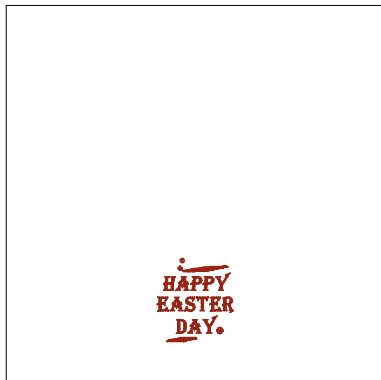
Design: **25-2004-0301-05**

Title: **ORIGINAL**

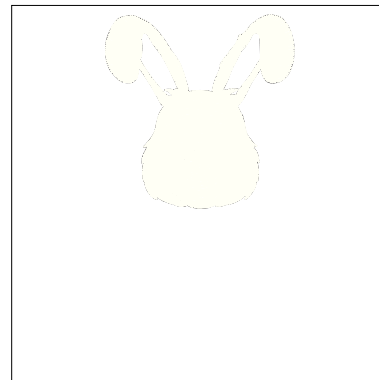
Stitches: 32 355
Height: 4.81 in
Width: 4.65 in
Colors: 9
Colorway: Colorway 1
Zoom: 0.39



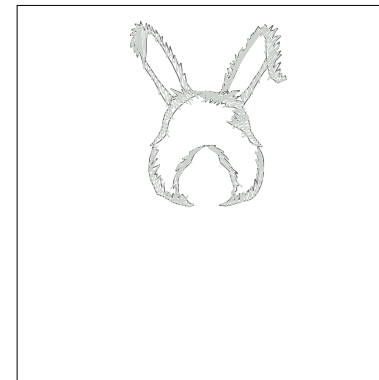
Stop #: 9
Element:
Code: 20
Name: Black Soot
Chart: Isafil
Stitches: 2 369
Thread used: 30.17ft



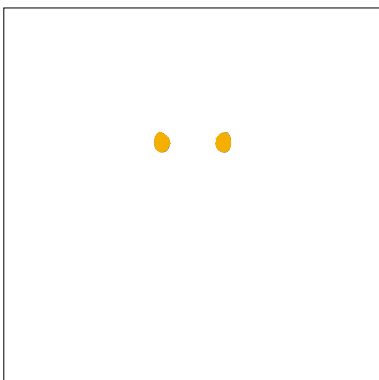
Stop #: 10
Element:
Code: 1902
Name: Red
Chart: Isafil
Stitches: 1 475
Thread used: 16.46ft



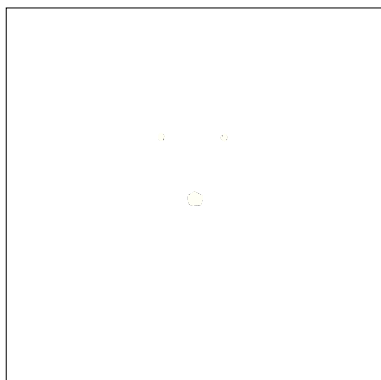
Stop #: 11
Element:
Code: 10
Name: Muscle
Chart: Isafil
Stitches: 6 303
Thread used: 97.43ft



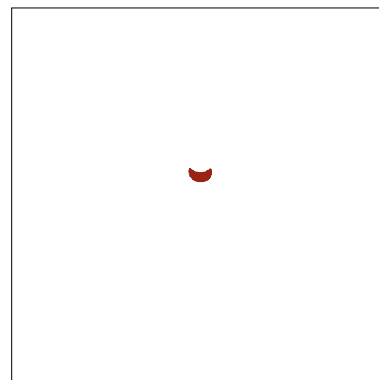
Stop #: 12
Element:
Code: 104
Name: Drift
Chart: Isafil
Stitches: 1 290
Thread used: 18.11ft



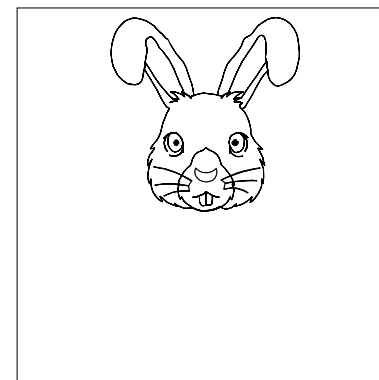
Stop #: 13
Element:
Code: 805
Name: Scholastic
Chart: Isafil
Stitches: 201
Thread used: 3.18ft



Stop #: 14
Element:
Code: 10
Name: Muscle
Chart: Isafil
Stitches: 152
Thread used: 1.91ft



Stop #: 15
Element:
Code: 1902
Name: Red
Chart: Isafil
Stitches: 67
Thread used: 1.20ft



Stop #: 16
Element:
Code: 20
Name: Black Soot
Chart: Isafil
Stitches: 1 856
Thread used: 22.96ft

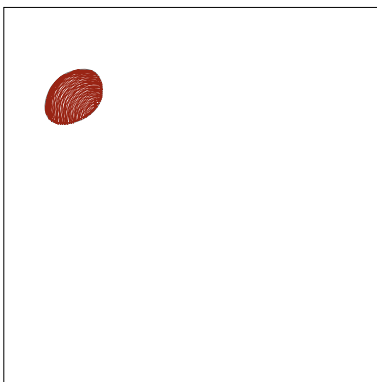
Color Film

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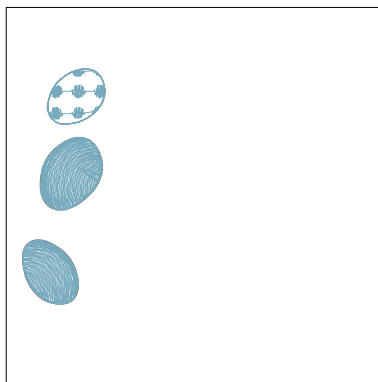
Design: **25-2004-0301-05**

Title: **ORIGINAL**

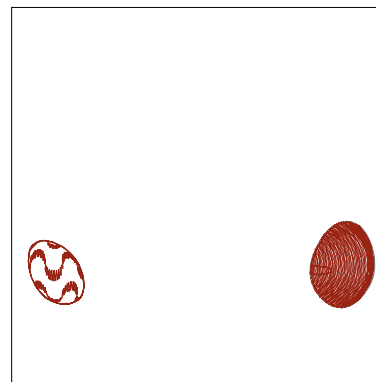
Stitches: 32 355
Height: 4.81 in
Width: 4.65 in
Colors: 9
Colorway: Colorway 1
Zoom: 0.39



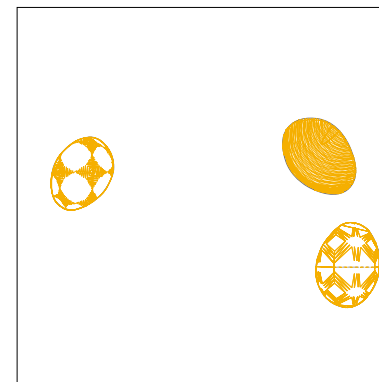
Stop #: 17
Element:
Code: 1902
Name: Red
Chart: Isafil
Stitches: 453
Thread used: 7.45ft



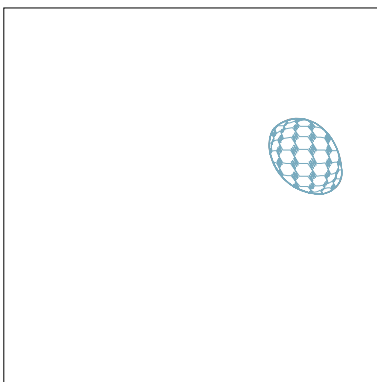
Stop #: 18
Element:
Code: 3851
Name: Artic
Chart: Isafil
Stitches: 1 353
Thread used: 22.18ft



Stop #: 19
Element:
Code: 1902
Name: Red
Chart: Isafil
Stitches: 1 145
Thread used: 18.00ft



Stop #: 20
Element:
Code: 805
Name: Scholastic
Chart: Isafil
Stitches: 2 033
Thread used: 33.65ft



Stop #: 21
Element:
Code: 3851
Name: Artic
Chart: Isafil
Stitches: 589
Thread used: 8.32ft

Production Worksheet

Wilcom EmbroideryStudio - Designing

Design: **25-2004-0301-06**

Title: **ORIGINAL**

Stitches: 41 678
Height: 5.81 in
Width: 5.61 in
Colors: 9
Colorway: Colorway 1
Zoom: 1.21

Machine format: Tajima
Color changes: 20
Stops: 21
Trims: 54
Fabric: Pure Cotton
Required stabilizer: Topping:
Backing: Tear Away x 2

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	5		1 600	1421	Corrode	Isafil
2.	8		642	1902	Red	Isafil
3.	2		490	20	Black Soot	Isafil
4.	3		6 139	3851	Artic	Isafil
5.	4		2 440	156	Cinder	Isafil
6.	1		745	10	Muscle	Isafil
7.	14		3 139	0532	creamy beige	Isacord 40
8.	1		1 919	10	Muscle	Isafil
9.	2		2 726	20	Black Soot	Isafil
10.	8		1 737	1902	Red	Isafil
11.	1		8 347	10	Muscle	Isafil
12.	12		1 670	104	Drift	Isafil
13.	10		260	805	Scholastic	Isafil
14.	1		180	10	Muscle	Isafil
15.	8		80	1902	Red	Isafil
16.	2		2 104	20	Black Soot	Isafil
17.	8		601	1902	Red	Isafil
18.	3		1 773	3851	Artic	Isafil
19.	8		1 555	1902	Red	Isafil
20.	10		2 735	805	Scholastic	Isafil
21.	3		794	3851	Artic	Isafil



Color Film

Wilcom EmbroideryStudio - Designing

Design: **25-2004-0301-06**

Title: **ORIGINAL**

Stitches: 41 678

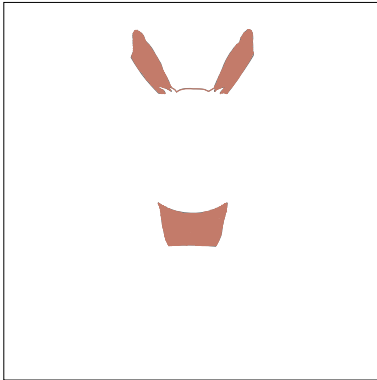
Height: 5.81 in

Width: 5.61 in

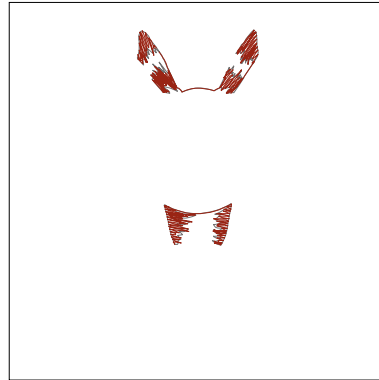
Colors: 9

Colorway: Colorway 1

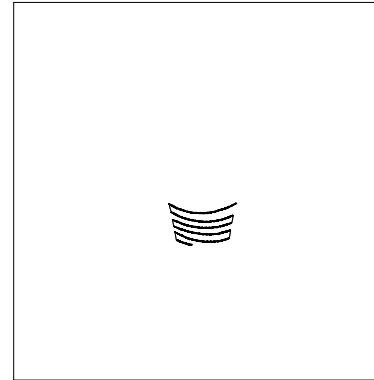
Zoom: 0.32



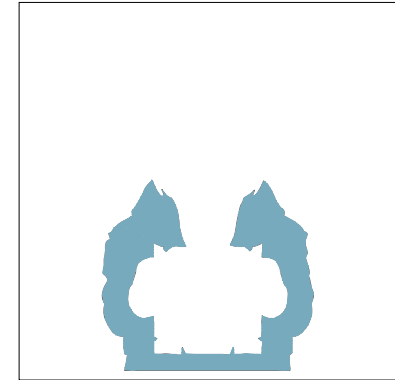
Stop #: 1
Element:
Code: 1421
Name: Corrode
Chart: Isafil
Stitches: 1 600
Thread used: 28.97ft



Stop #: 2
Element:
Code: 1902
Name: Red
Chart: Isafil
Stitches: 642
Thread used: 9.62ft



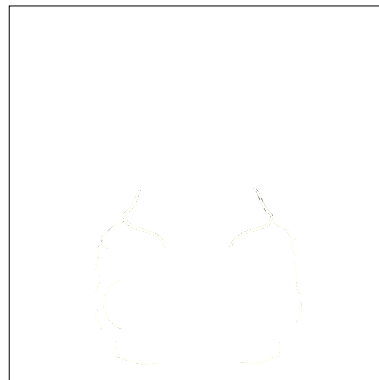
Stop #: 3
Element:
Code: 20
Name: Black Soot
Chart: Isafil
Stitches: 490
Thread used: 7.45ft



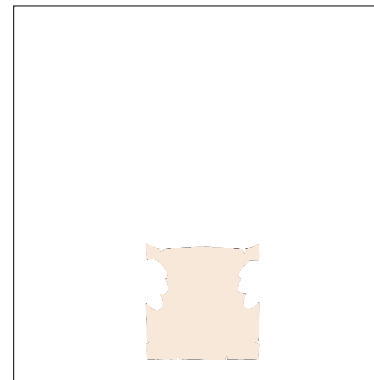
Stop #: 4
Element:
Code: 3851
Name: Artic
Chart: Isafil
Stitches: 6 139
Thread used: 110.93ft



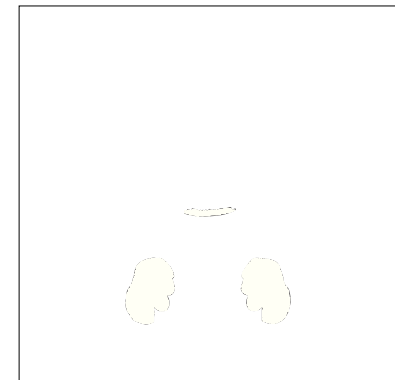
Stop #: 5
Element:
Code: 156
Name: Cinder
Chart: Isafil
Stitches: 2 440
Thread used: 37.04ft



Stop #: 6
Element:
Code: 10
Name: Muscle
Chart: Isafil
Stitches: 745
Thread used: 9.36ft



Stop #: 7
Element:
Code: 0532
Name: creamy beige
Chart: Isacord 40
Stitches: 3 139
Thread used: 62.08ft



Stop #: 8
Element:
Code: 10
Name: Muscle
Chart: Isafil
Stitches: 1 919
Thread used: 31.16ft

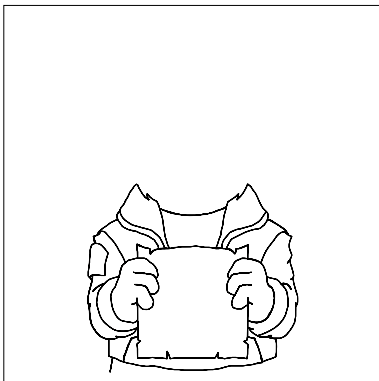
Color Film

Wilcom EmbroideryStudio - Designing

Design: **25-2004-0301-06**

Title: **ORIGINAL**

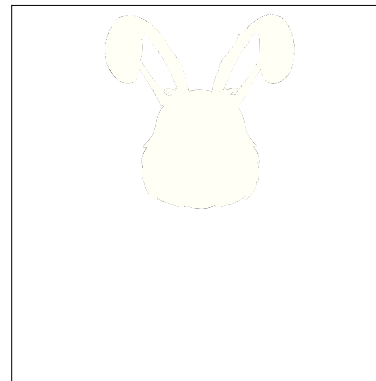
Stitches: 41 678
Height: 5.81 in
Width: 5.61 in
Colors: 9
Colorway: Colorway 1
Zoom: 0.32



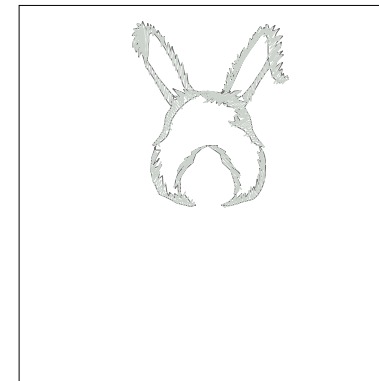
Stop #: 9
Element:
Code: 20
Name: Black Soot
Chart: Isafil
Stitches: 2 726
Thread used: 35.57ft



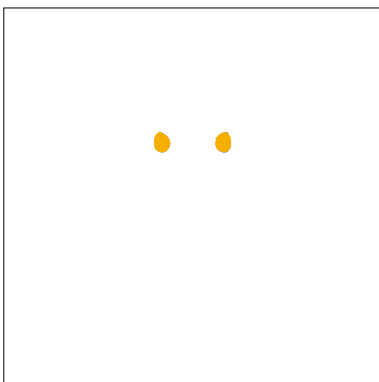
Stop #: 10
Element:
Code: 1902
Name: Red
Chart: Isafil
Stitches: 1 737
Thread used: 20.06ft



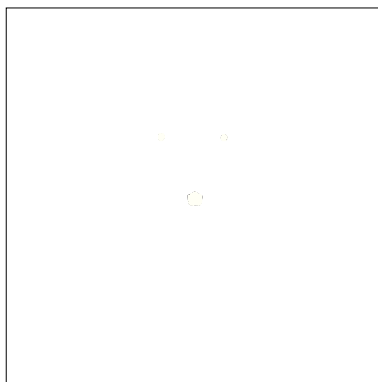
Stop #: 11
Element:
Code: 10
Name: Muscle
Chart: Isafil
Stitches: 8 347
Thread used: 132.80ft



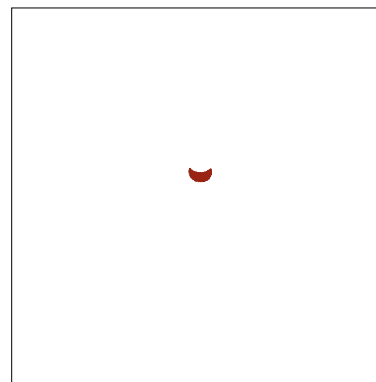
Stop #: 12
Element:
Code: 104
Name: Drift
Chart: Isafil
Stitches: 1 670
Thread used: 24.37ft



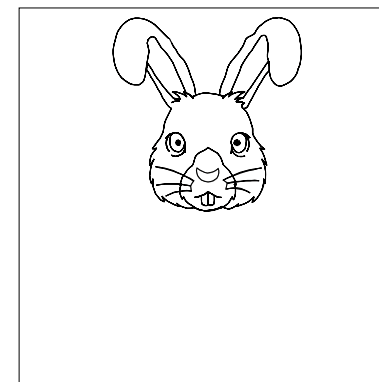
Stop #: 13
Element:
Code: 805
Name: Scholastic
Chart: Isafil
Stitches: 260
Thread used: 4.52ft



Stop #: 14
Element:
Code: 10
Name: Muscle
Chart: Isafil
Stitches: 180
Thread used: 2.42ft



Stop #: 15
Element:
Code: 1902
Name: Red
Chart: Isafil
Stitches: 80
Thread used: 1.55ft



Stop #: 16
Element:
Code: 20
Name: Black Soot
Chart: Isafil
Stitches: 2 104
Thread used: 26.88ft

Color Film

Wilcom EmbroideryStudio - Designing

Design: **25-2004-0301-06**

Title: **ORIGINAL**

Stitches: 41 678

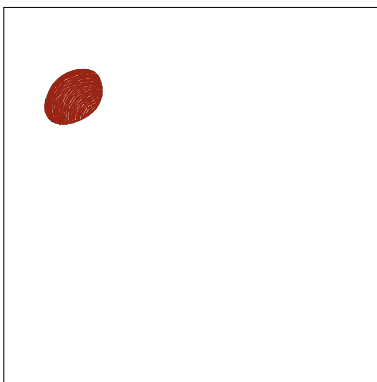
Height: 5.81 in

Width: 5.61 in

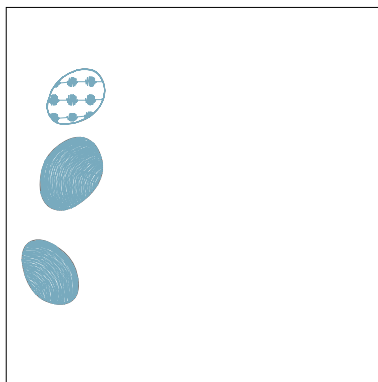
Colors: 9

Colorway: Colorway 1

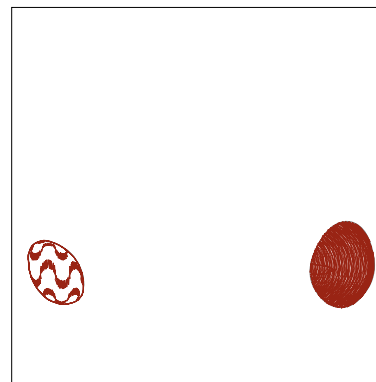
Zoom: 0.32



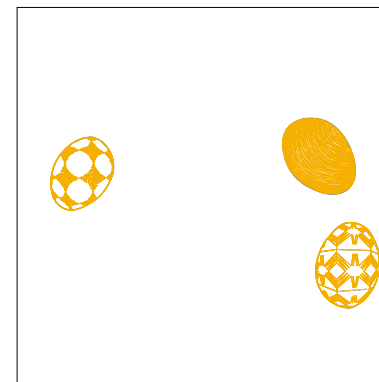
Stop #: 17
Element:
Code: 1902
Name: Red
Chart: Isafil
Stitches: 601
Thread used: 10.00ft



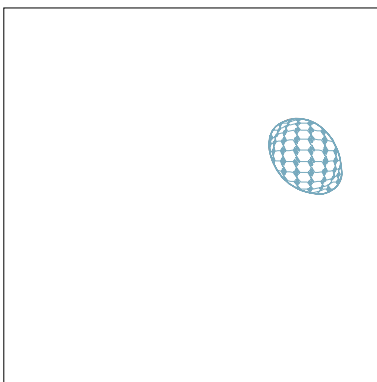
Stop #: 18
Element:
Code: 3851
Name: Artic
Chart: Isafil
Stitches: 1 773
Thread used: 29.95ft



Stop #: 19
Element:
Code: 1902
Name: Red
Chart: Isafil
Stitches: 1 555
Thread used: 25.14ft



Stop #: 20
Element:
Code: 805
Name: Scholastic
Chart: Isafil
Stitches: 2 735
Thread used: 46.79ft



Stop #: 21
Element:
Code: 3851
Name: Artic
Chart: Isafil
Stitches: 794
Thread used: 11.43ft

Production Worksheet

Wilcom EmbroideryStudio - Designing

Design: **25-2004-0301-07**

Title: **ORIGINAL**

Stitches: 52 222

Height: 6.81 in

Width: 6.59 in






















Colors: 9

Colorway: Colorway 1

Zoom: 1.03

Machine format: Tajima
Color changes: 20
Stops: 21
Trims: 57
Fabric: Pure Cotton
Required stabilizer: Topping:
Backing: Tear Away x 2

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	5		2 054	1421	Corrode	Isafil
2.	8		793	1902	Red	Isafil
3.	2		557	20	Black Soot	Isafil
4.	3		7 893	3851	Artic	Isafil
5.	4		2 920	156	Cinder	Isafil
6.	1		843	10	Muscle	Isafil
7.	14		4 200	0532	creamy beige	Isacord 40
8.	1		2 426	10	Muscle	Isafil
9.	2		3 037	20	Black Soot	Isafil
10.	8		1 987	1902	Red	Isafil
11.	1		10 778	10	Muscle	Isafil
12.	12		2 065	104	Drift	Isafil
13.	10		328	805	Scholastic	Isafil
14.	1		207	10	Muscle	Isafil
15.	8		99	1902	Red	Isafil
16.	2		2 316	20	Black Soot	Isafil
17.	8		781	1902	Red	Isafil
18.	3		2 298	3851	Artic	Isafil
19.	8		2 022	1902	Red	Isafil
20.	10		3 591	805	Scholastic	Isafil
21.	3		1 025	3851	Artic	Isafil



Color Film

Wilcom EmbroideryStudio - Designing

Design: **25-2004-0301-07**

Title: **ORIGINAL**

Stitches: 52 222

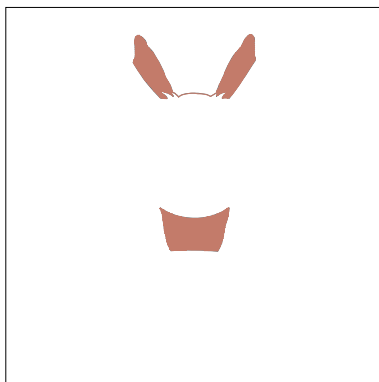
Height: 6.81 in

Width: 6.59 in

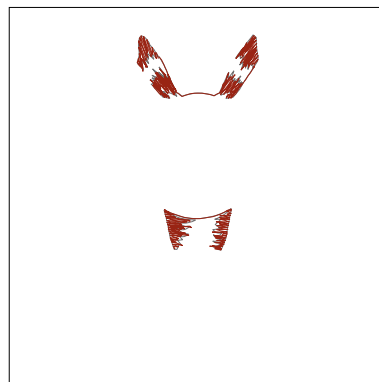
Colors: 9

Colorway: Colorway 1

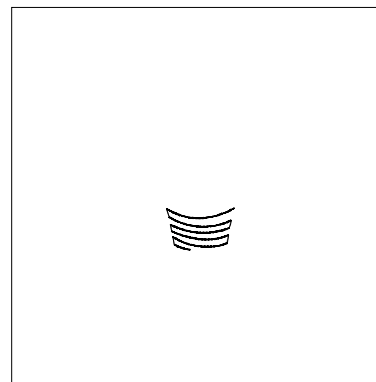
Zoom: 0.27



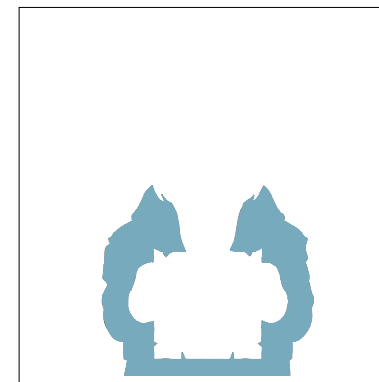
Stop #: 1
Element:
Code: 1421
Name: Corrode
Chart: Isafil
Stitches: 2 054
Thread used: 38.09ft



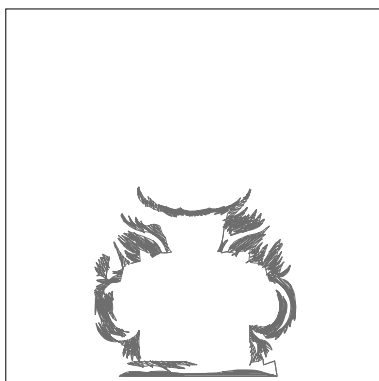
Stop #: 2
Element:
Code: 1902
Name: Red
Chart: Isafil
Stitches: 793
Thread used: 11.99ft



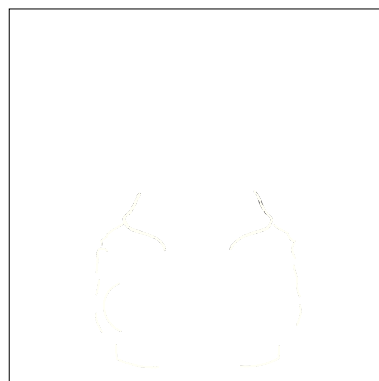
Stop #: 3
Element:
Code: 20
Name: Black Soot
Chart: Isafil
Stitches: 557
Thread used: 8.62ft



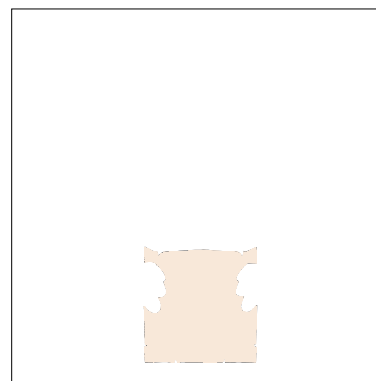
Stop #: 4
Element:
Code: 3851
Name: Artic
Chart: Isafil
Stitches: 7 893
Thread used: 145.61ft



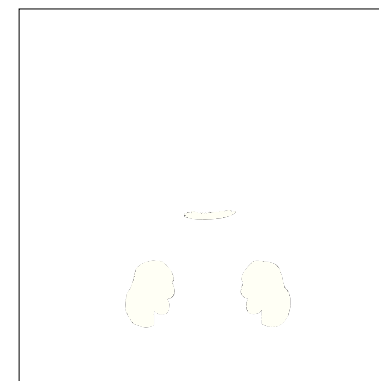
Stop #: 5
Element:
Code: 156
Name: Cinder
Chart: Isafil
Stitches: 2 920
Thread used: 45.17ft



Stop #: 6
Element:
Code: 10
Name: Muscle
Chart: Isafil
Stitches: 843
Thread used: 10.92ft



Stop #: 7
Element:
Code: 0532
Name: creamy beige
Chart: Isacord 40
Stitches: 4 200
Thread used: 83.99ft



Stop #: 8
Element:
Code: 10
Name: Muscle
Chart: Isafil
Stitches: 2 426
Thread used: 40.67ft

Color Film

Wilcom EmbroideryStudio - Designing

Design: **25-2004-0301-07**

Title: **ORIGINAL**

Stitches: 52 222

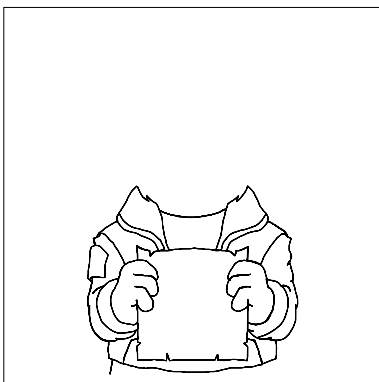
Height: 6.81 in

Width: 6.59 in

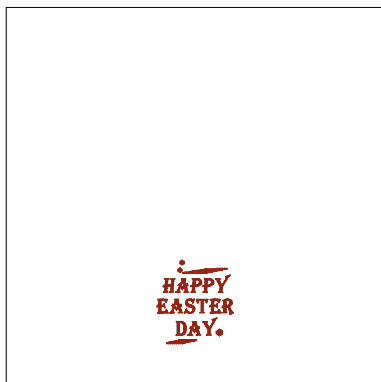
Colors: 9

Colorway: Colorway 1

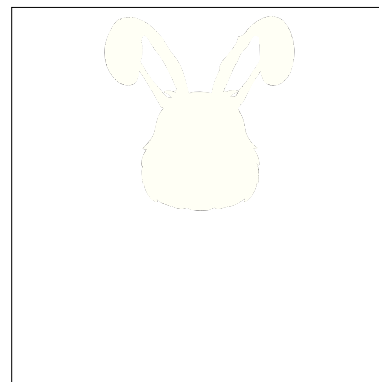
Zoom: 0.27



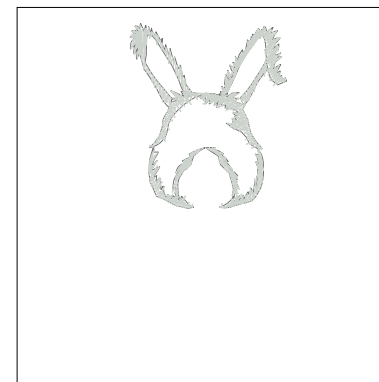
Stop #: 9
Element:
Code: 20
Name: Black Soot
Chart: Isafil
Stitches: 3 037
Thread used: 40.66ft



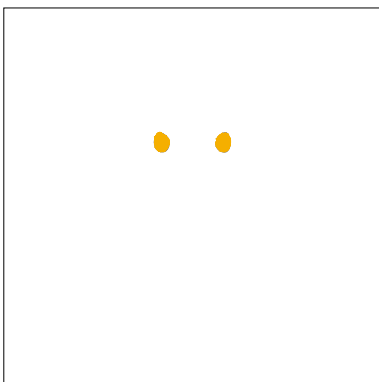
Stop #: 10
Element:
Code: 1902
Name: Red
Chart: Isafil
Stitches: 1 987
Thread used: 23.64ft



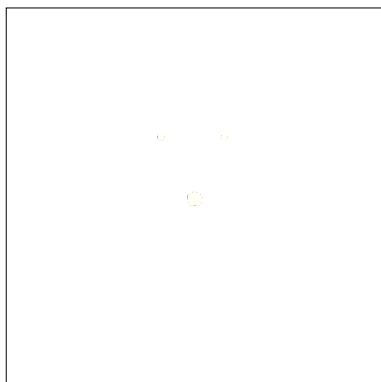
Stop #: 11
Element:
Code: 10
Name: Muscle
Chart: Isafil
Stitches: 10 778
Thread used: 175.63ft



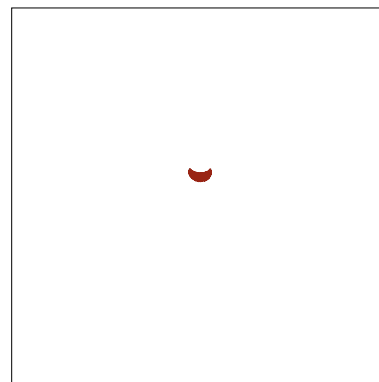
Stop #: 12
Element:
Code: 104
Name: Drift
Chart: Isafil
Stitches: 2 065
Thread used: 31.17ft



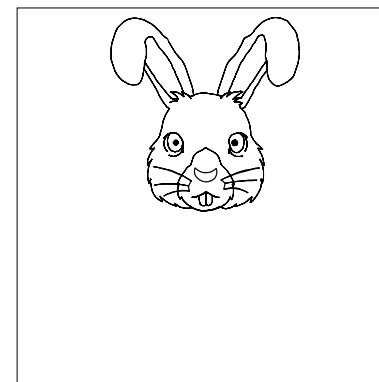
Stop #: 13
Element:
Code: 805
Name: Scholastic
Chart: Isafil
Stitches: 328
Thread used: 5.83ft



Stop #: 14
Element:
Code: 10
Name: Muscle
Chart: Isafil
Stitches: 207
Thread used: 2.98ft



Stop #: 15
Element:
Code: 1902
Name: Red
Chart: Isafil
Stitches: 99
Thread used: 1.93ft



Stop #: 16
Element:
Code: 20
Name: Black Soot
Chart: Isafil
Stitches: 2 316
Thread used: 30.51ft

Color Film

Wilcom EmbroideryStudio - Designing

Design: **25-2004-0301-07**

Title: **ORIGINAL**

Stitches: 52 222

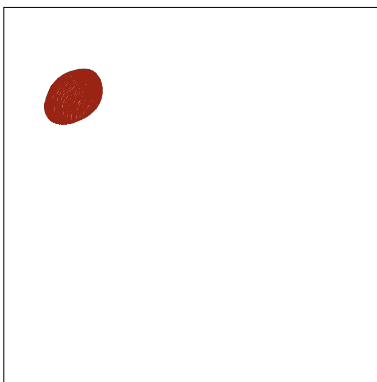
Height: 6.81 in

Width: 6.59 in

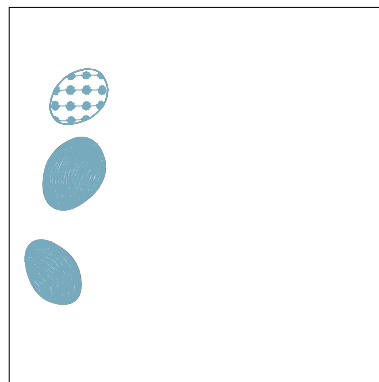
Colors: 9

Colorway: Colorway 1

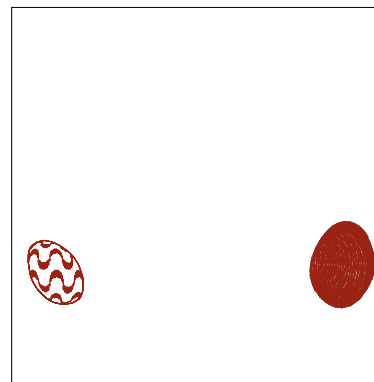
Zoom: 0.27



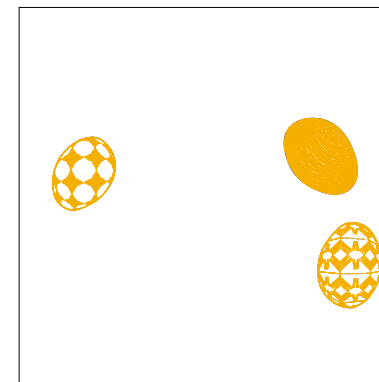
Stop #: 17
Element:
Code: 1902
Name: Red
Chart: Isafil
Stitches: 781
Thread used: 13.30ft



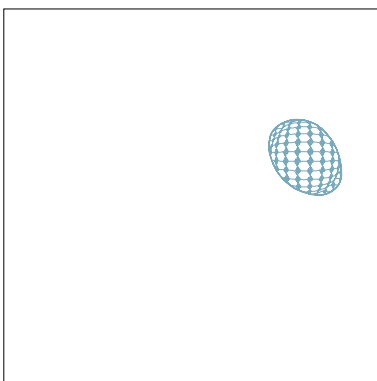
Stop #: 18
Element:
Code: 3851
Name: Artic
Chart: Isafil
Stitches: 2 298
Thread used: 39.50ft



Stop #: 19
Element:
Code: 1902
Name: Red
Chart: Isafil
Stitches: 2 022
Thread used: 32.96ft



Stop #: 20
Element:
Code: 805
Name: Scholastic
Chart: Isafil
Stitches: 3 591
Thread used: 61.82ft



Stop #: 21
Element:
Code: 3851
Name: Artic
Chart: Isafil
Stitches: 1 025
Thread used: 14.75ft

Production Worksheet

Wilcom EmbroideryStudio - Designing






















Design: **25-2004-0301-08**

Title: **ORIGINAL**

Stitches: 63 985
Height: 7.81 in
Width: 7.55 in
Colors: 9
Colorway: Colorway 1
Zoom: 0.90

Machine format: Tajima
Color changes: 20
Stops: 21
Trims: 61
Fabric: Pure Cotton
Required stabilizer: Topping:
Backing: Tear Away x 2

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	5		2 581	1421	Corrode	Isafil
2.	8		974	1902	Red	Isafil
3.	2		643	20	Black Soot	Isafil
4.	3		9 861	3851	Artic	Isafil
5.	4		3 488	156	Cinder	Isafil
6.	1		989	10	Muscle	Isafil
7.	14		5 312	0532	creamy beige	Isacord 40
8.	1		3 038	10	Muscle	Isafil
9.	2		3 393	20	Black Soot	Isafil
10.	8		2 315	1902	Red	Isafil
11.	1		13 407	10	Muscle	Isafil
12.	12		2 371	104	Drift	Isafil
13.	10		386	805	Scholastic	Isafil
14.	1		234	10	Muscle	Isafil
15.	8		129	1902	Red	Isafil
16.	2		2 565	20	Black Soot	Isafil
17.	8		948	1902	Red	Isafil
18.	3		2 890	3851	Artic	Isafil
19.	8		2 586	1902	Red	Isafil
20.	10		4 571	805	Scholastic	Isafil
21.	3		1 302	3851	Artic	Isafil



Color Film

Wilcom EmbroideryStudio - Designing

Design: **25-2004-0301-08**

Title: **ORIGINAL**

Stitches: 63 985

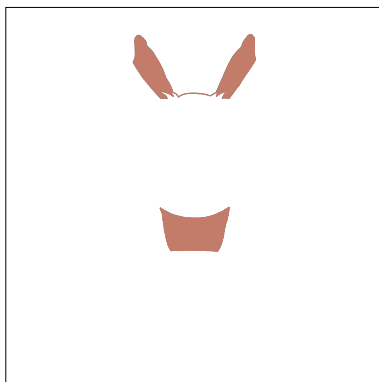
Height: 7.81 in

Width: 7.55 in

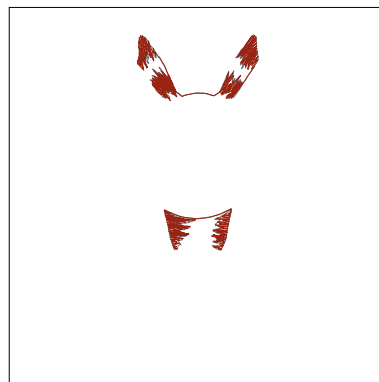
Colors: 9

Colorway: Colorway 1

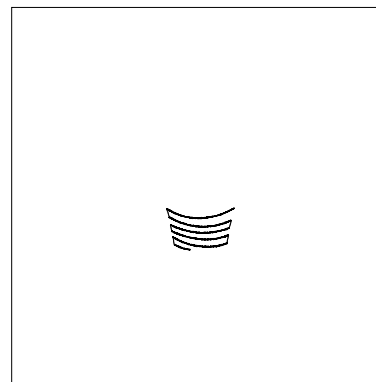
Zoom: 0.24



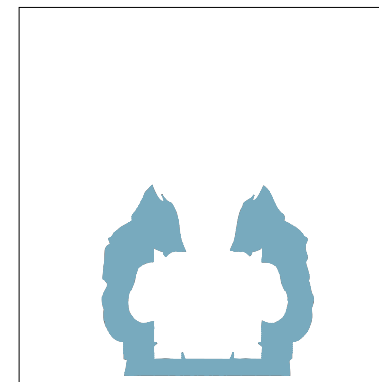
Stop #: 1
Element:
Code: 1421
Name: Corrode
Chart: Isafil
Stitches: 2 581
Thread used: 48.64ft



Stop #: 2
Element:
Code: 1902
Name: Red
Chart: Isafil
Stitches: 974
Thread used: 15.41ft



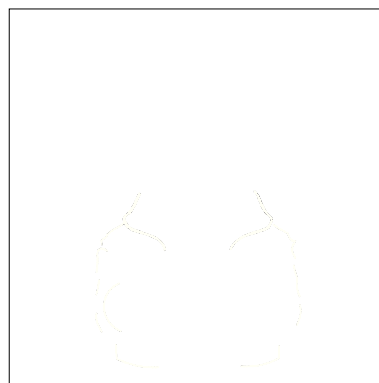
Stop #: 3
Element:
Code: 20
Name: Black Soot
Chart: Isafil
Stitches: 643
Thread used: 9.93ft



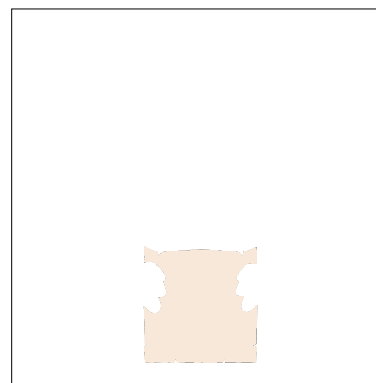
Stop #: 4
Element:
Code: 3851
Name: Artic
Chart: Isafil
Stitches: 9 861
Thread used: 185.80ft



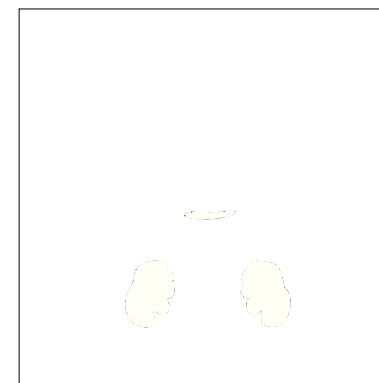
Stop #: 5
Element:
Code: 156
Name: Cinder
Chart: Isafil
Stitches: 3 488
Thread used: 55.69ft



Stop #: 6
Element:
Code: 10
Name: Muscle
Chart: Isafil
Stitches: 989
Thread used: 13.07ft



Stop #: 7
Element:
Code: 0532
Name: creamy beige
Chart: Isacord 40
Stitches: 5 312
Thread used: 107.80ft



Stop #: 8
Element:
Code: 10
Name: Muscle
Chart: Isafil
Stitches: 3 038
Thread used: 51.30ft

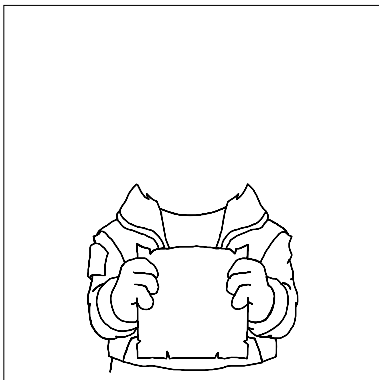
Color Film

Wilcom EmbroideryStudio - Designing

Design: **25-2004-0301-08**

Title: **ORIGINAL**

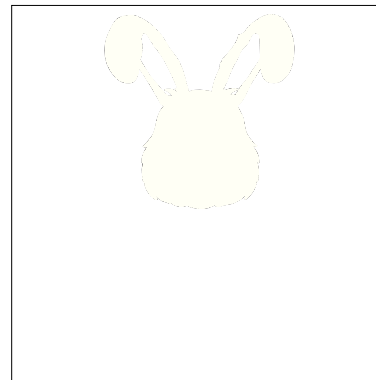
Stitches: 63 985
Height: 7.81 in
Width: 7.55 in
Colors: 9
Colorway: Colorway 1
Zoom: 0.24



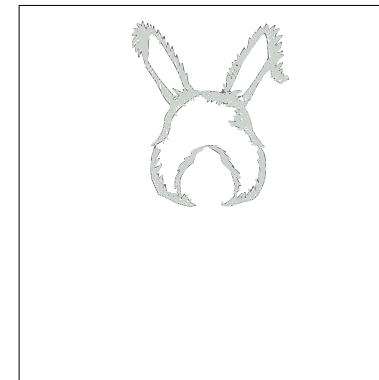
Stop #: 9
Element:
Code: 20
Name: Black Soot
Chart: Isafil
Stitches: 3 393
Thread used: 46.03ft



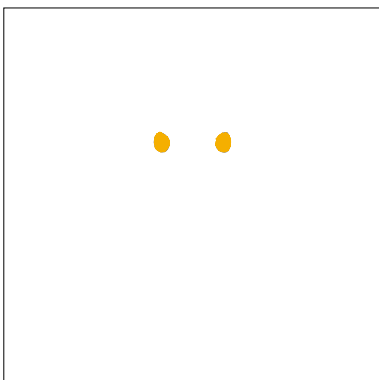
Stop #: 10
Element:
Code: 1902
Name: Red
Chart: Isafil
Stitches: 2 315
Thread used: 28.58ft



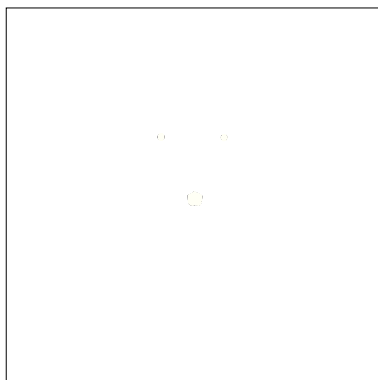
Stop #: 11
Element:
Code: 10
Name: Muscle
Chart: Isafil
Stitches: 13 407
Thread used: 222.81ft



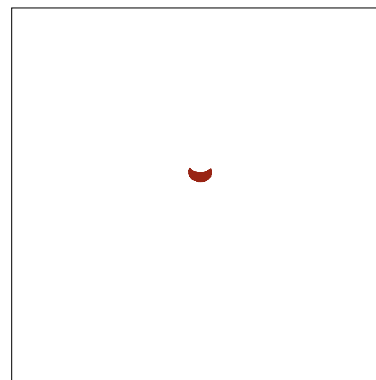
Stop #: 12
Element:
Code: 104
Name: Drift
Chart: Isafil
Stitches: 2 371
Thread used: 37.08ft



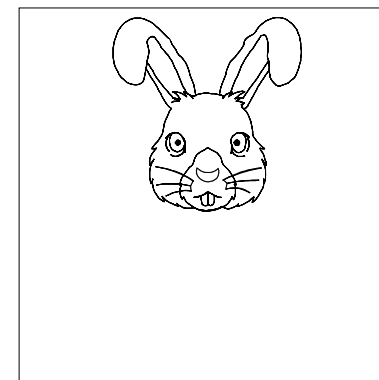
Stop #: 13
Element:
Code: 805
Name: Scholastic
Chart: Isafil
Stitches: 386
Thread used: 7.35ft



Stop #: 14
Element:
Code: 10
Name: Muscle
Chart: Isafil
Stitches: 234
Thread used: 3.57ft



Stop #: 15
Element:
Code: 1902
Name: Red
Chart: Isafil
Stitches: 129
Thread used: 2.76ft



Stop #: 16
Element:
Code: 20
Name: Black Soot
Chart: Isafil
Stitches: 2 565
Thread used: 34.42ft

Color Film

Wilcom EmbroideryStudio - Designing

Design: **25-2004-0301-08**

Title: **ORIGINAL**

Stitches: 63 985

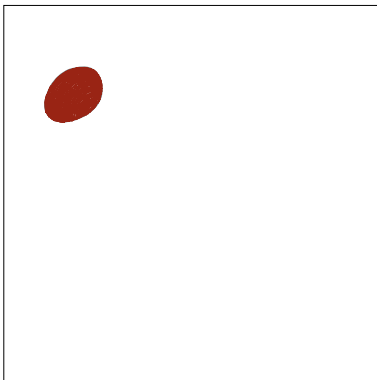
Height: 7.81 in

Width: 7.55 in

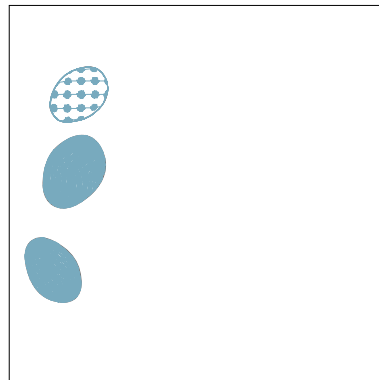
Colors: 9

Colorway: Colorway 1

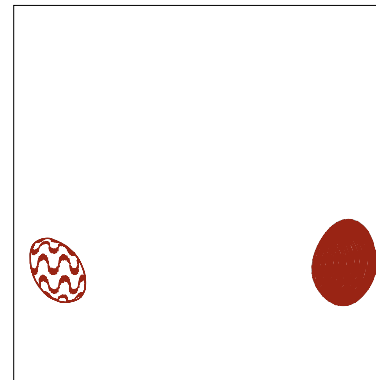
Zoom: 0.24



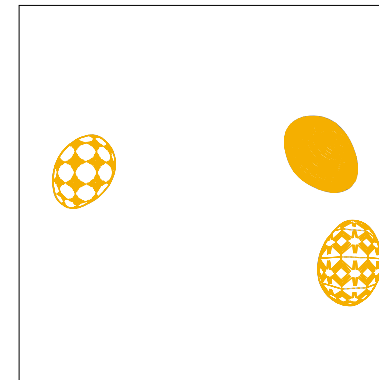
Stop #: 17
Element:
Code: 1902
Name: Red
Chart: Isafil
Stitches: 948
Thread used: 16.41ft



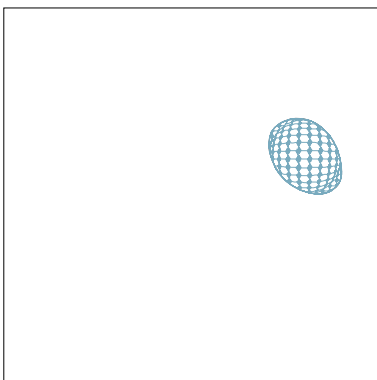
Stop #: 18
Element:
Code: 3851
Name: Artic
Chart: Isafil
Stitches: 2 890
Thread used: 50.30ft



Stop #: 19
Element:
Code: 1902
Name: Red
Chart: Isafil
Stitches: 2 586
Thread used: 42.71ft



Stop #: 20
Element:
Code: 805
Name: Scholastic
Chart: Isafil
Stitches: 4 571
Thread used: 79.83ft



Stop #: 21
Element:
Code: 3851
Name: Artic
Chart: Isafil
Stitches: 1 302
Thread used: 18.86ft

Production Worksheet

Wilcom EmbroideryStudio - Designing

Design: **25-2004-0301-09**

Title: **ORIGINAL**

Stitches: 76 724

Height: 8.81 in

Width: 8.52 in






















Colors: 9

Colorway: Colorway 1

Zoom: 0.80

Machine format: Tajima
Color changes: 20
Stops: 21
Trims: 61
Fabric: Pure Cotton
Required stabilizer: Topping:
Backing: Tear Away x 2

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	5		3 125	1421	Corrode	Isafil
2.	8		1 174	1902	Red	Isafil
3.	2		721	20	Black Soot	Isafil
4.	3		11 955	3851	Artic	Isafil
5.	4		4 122	156	Cinder	Isafil
6.	1		1 076	10	Muscle	Isafil
7.	14		6 602	0532	creamy beige	Isacord 40
8.	1		3 744	10	Muscle	Isafil
9.	2		3 725	20	Black Soot	Isafil
10.	8		2 550	1902	Red	Isafil
11.	1		16 436	10	Muscle	Isafil
12.	12		2 853	104	Drift	Isafil
13.	10		440	805	Scholastic	Isafil
14.	1		286	10	Muscle	Isafil
15.	8		144	1902	Red	Isafil
16.	2		2 796	20	Black Soot	Isafil
17.	8		1 225	1902	Red	Isafil
18.	3		3 567	3851	Artic	Isafil
19.	8		3 070	1902	Red	Isafil
20.	10		5 501	805	Scholastic	Isafil
21.	3		1 610	3851	Artic	Isafil



Color Film

Wilcom EmbroideryStudio - Designing

Design: **25-2004-0301-09**

Title: **ORIGINAL**

Stitches: 76 724

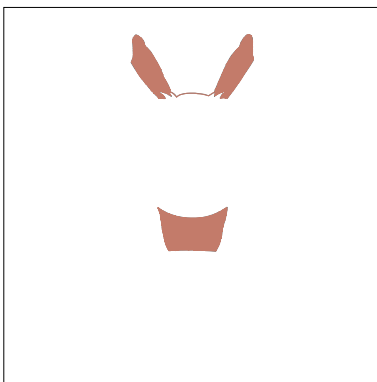
Height: 8.81 in

Width: 8.52 in

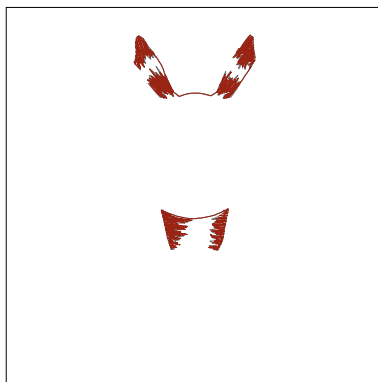
Colors: 9

Colorway: Colorway 1

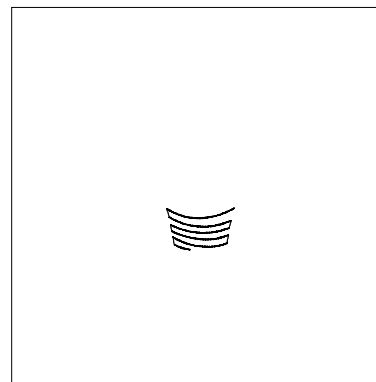
Zoom: 0.21



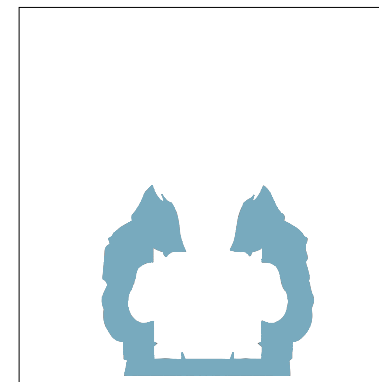
Stop #: 1
Element:
Code: 1421
Name: Corrode
Chart: Isafil
Stitches: 3 125
Thread used: 59.83ft



Stop #: 2
Element:
Code: 1902
Name: Red
Chart: Isafil
Stitches: 1 174
Thread used: 18.96ft



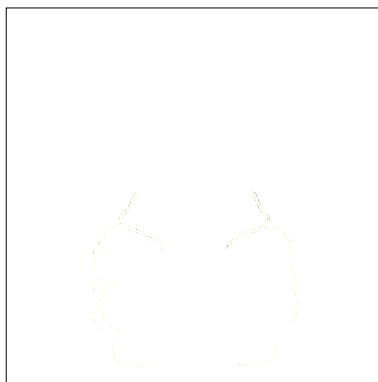
Stop #: 3
Element:
Code: 20
Name: Black Soot
Chart: Isafil
Stitches: 721
Thread used: 11.19ft



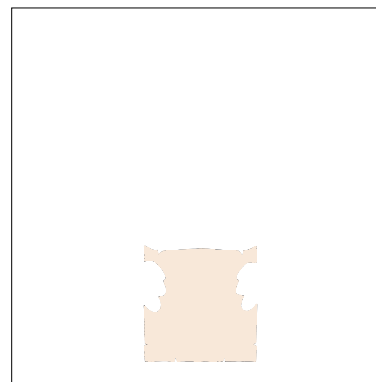
Stop #: 4
Element:
Code: 3851
Name: Artic
Chart: Isafil
Stitches: 11 955
Thread used: 228.80ft



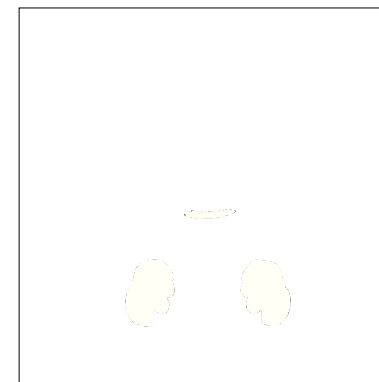
Stop #: 5
Element:
Code: 156
Name: Cinder
Chart: Isafil
Stitches: 4 122
Thread used: 66.67ft



Stop #: 6
Element:
Code: 10
Name: Muscle
Chart: Isafil
Stitches: 1 076
Thread used: 14.45ft



Stop #: 7
Element:
Code: 0532
Name: creamy beige
Chart: Isacord 40
Stitches: 6 602
Thread used: 135.36ft



Stop #: 8
Element:
Code: 10
Name: Muscle
Chart: Isafil
Stitches: 3 744
Thread used: 64.15ft

Color Film

Wilcom EmbroideryStudio - Designing

Design: **25-2004-0301-09**

Title: **ORIGINAL**

Stitches: 76 724

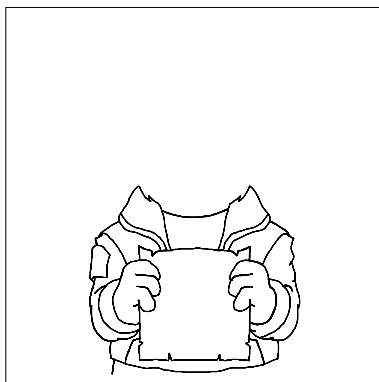
Height: 8.81 in

Width: 8.52 in

Colors: 9

Colorway: Colorway 1

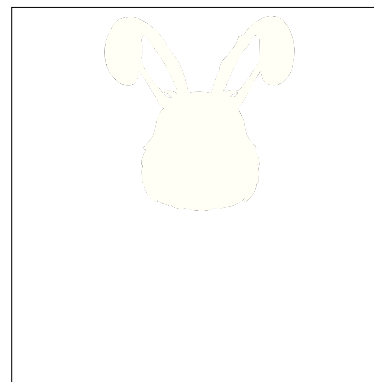
Zoom: 0.21



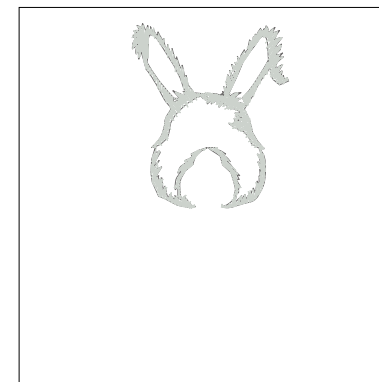
Stop #: 9
Element:
Code: 20
Name: Black Soot
Chart: Isafil
Stitches: 3 725
Thread used: 51.25ft



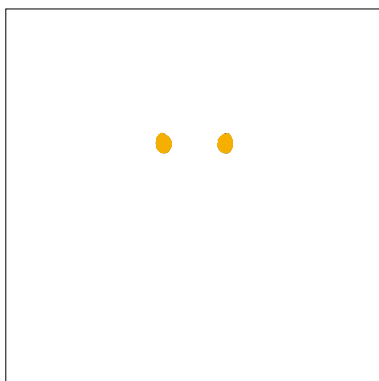
Stop #: 10
Element:
Code: 1902
Name: Red
Chart: Isafil
Stitches: 2 550
Thread used: 32.67ft



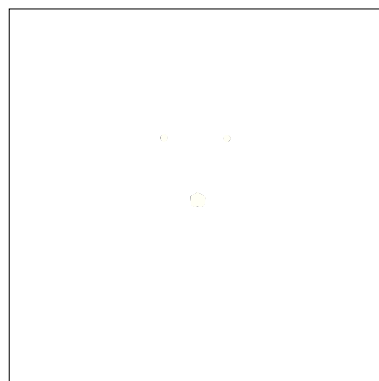
Stop #: 11
Element:
Code: 10
Name: Muscle
Chart: Isafil
Stitches: 16 436
Thread used: 276.75ft



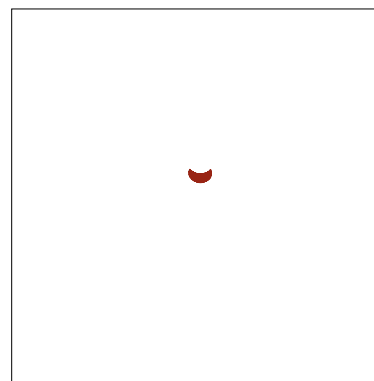
Stop #: 12
Element:
Code: 104
Name: Drift
Chart: Isafil
Stitches: 2 853
Thread used: 45.29ft



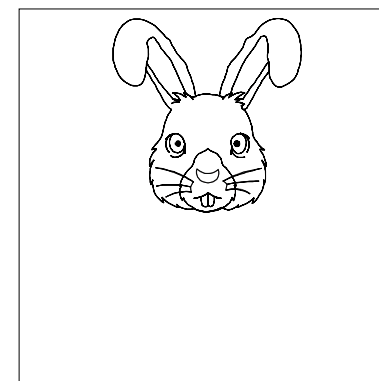
Stop #: 13
Element:
Code: 805
Name: Scholastic
Chart: Isafil
Stitches: 440
Thread used: 8.81ft



Stop #: 14
Element:
Code: 10
Name: Muscle
Chart: Isafil
Stitches: 286
Thread used: 4.74ft



Stop #: 15
Element:
Code: 1902
Name: Red
Chart: Isafil
Stitches: 144
Thread used: 3.26ft



Stop #: 16
Element:
Code: 20
Name: Black Soot
Chart: Isafil
Stitches: 2 796
Thread used: 38.28ft

Color Film

Wilcom EmbroideryStudio - Designing

Design: **25-2004-0301-09**

Title: **ORIGINAL**

Stitches: 76 724

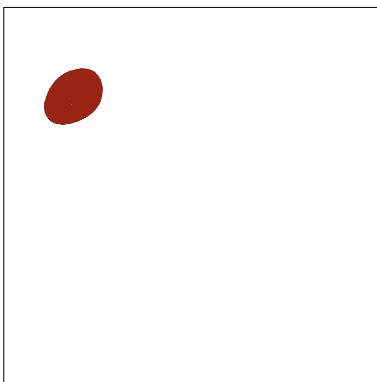
Height: 8.81 in

Width: 8.52 in

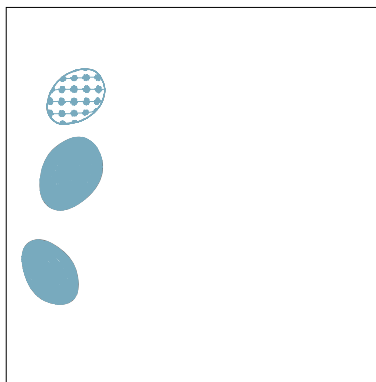
Colors: 9

Colorway: Colorway 1

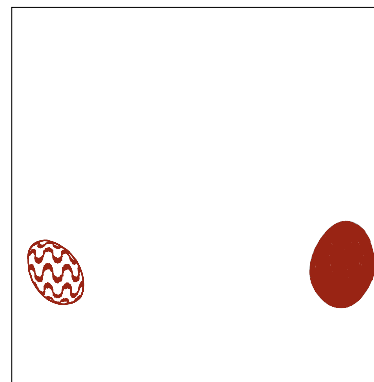
Zoom: 0.21



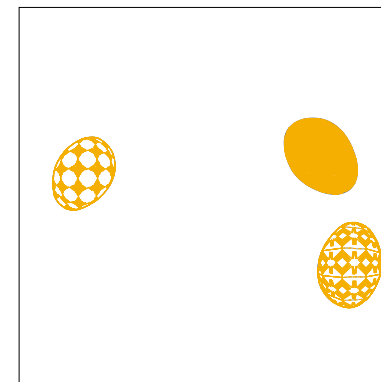
Stop #: 17
Element:
Code: 1902
Name: Red
Chart: Isafil
Stitches: 1 225
Thread used: 21.30ft



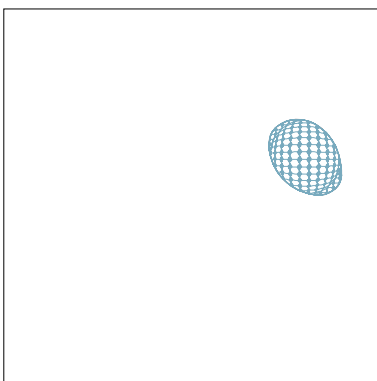
Stop #: 18
Element:
Code: 3851
Name: Artic
Chart: Isafil
Stitches: 3 567
Thread used: 62.65ft



Stop #: 19
Element:
Code: 1902
Name: Red
Chart: Isafil
Stitches: 3 070
Thread used: 51.36ft



Stop #: 20
Element:
Code: 805
Name: Scholastic
Chart: Isafil
Stitches: 5 501
Thread used: 97.80ft



Stop #: 21
Element:
Code: 3851
Name: Artic
Chart: Isafil
Stitches: 1 610
Thread used: 23.40ft

Production Worksheet

Wilcom EmbroideryStudio - Designing

Design: **25-2004-0301-10**

Title: **ORIGINAL**

Stitches: 90 467
Height: 9.81 in
Width: 9.48 in
Colors: 9
Colorway: Colorway 1
Zoom: 0.72

Machine format: Tajima
Color changes: 20
Stops: 21
Trims: 62
Fabric: Pure Cotton
Required stabilizer: Topping:
Backing: Tear Away x 2

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	5		3 784	1421	Corrode	Isafil
2.	8		1 312	1902	Red	Isafil
3.	2		799	20	Black Soot	Isafil
4.	3		14 283	3851	Artic	Isafil
5.	4		4 800	156	Cinder	Isafil
6.	1		1 209	10	Muscle	Isafil
7.	14		7 986	0532	creamy beige	Isacord 40
8.	1		4 426	10	Muscle	Isafil
9.	2		4 080	20	Black Soot	Isafil
10.	8		2 962	1902	Red	Isafil
11.	1		19 582	10	Muscle	Isafil
12.	12		3 270	104	Drift	Isafil
13.	10		495	805	Scholastic	Isafil
14.	1		311	10	Muscle	Isafil
15.	8		161	1902	Red	Isafil
16.	2		3 078	20	Black Soot	Isafil
17.	8		1 477	1902	Red	Isafil
18.	3		4 262	3851	Artic	Isafil
19.	8		3 771	1902	Red	Isafil
20.	10		6 537	805	Scholastic	Isafil
21.	3		1 880	3851	Artic	Isafil



Color Film

Wilcom EmbroideryStudio - Designing

Design: **25-2004-0301-10**

Title: **ORIGINAL**

Stitches: 90 467

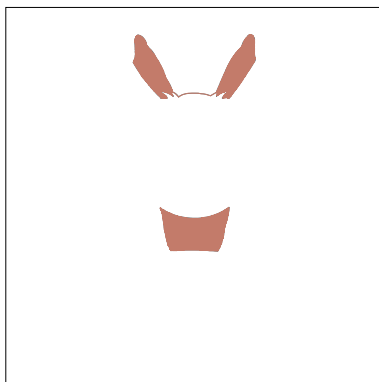
Height: 9.81 in

Width: 9.48 in

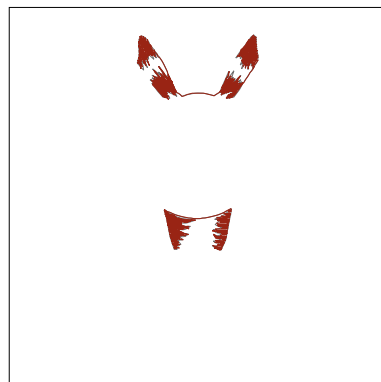
Colors: 9

Colorway: Colorway 1

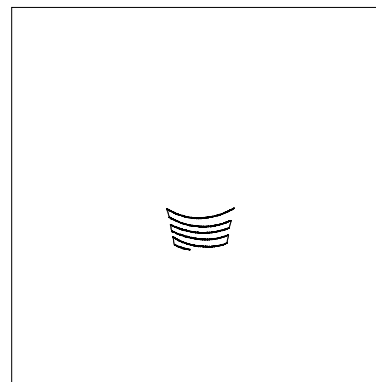
Zoom: 0.19



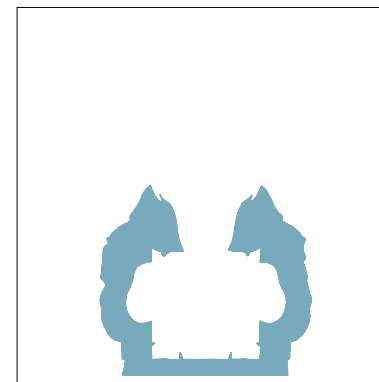
Stop #: 1
Element:
Code: 1421
Name: Corrode
Chart: Isafil
Stitches: 3 784
Thread used: 73.21ft



Stop #: 2
Element:
Code: 1902
Name: Red
Chart: Isafil
Stitches: 1 312
Thread used: 21.53ft



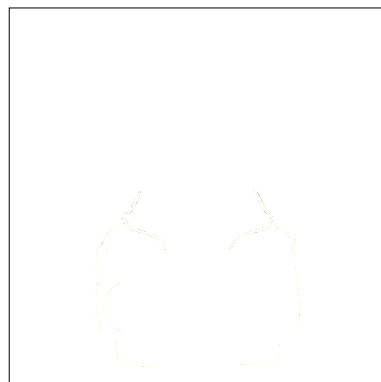
Stop #: 3
Element:
Code: 20
Name: Black Soot
Chart: Isafil
Stitches: 799
Thread used: 12.45ft



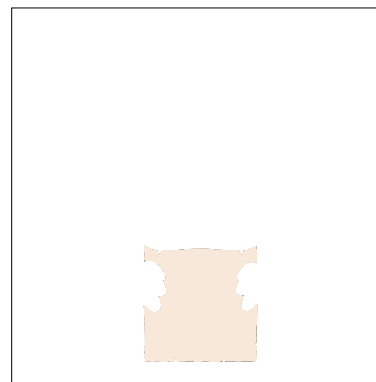
Stop #: 4
Element:
Code: 3851
Name: Artic
Chart: Isafil
Stitches: 14 283
Thread used: 277.08ft



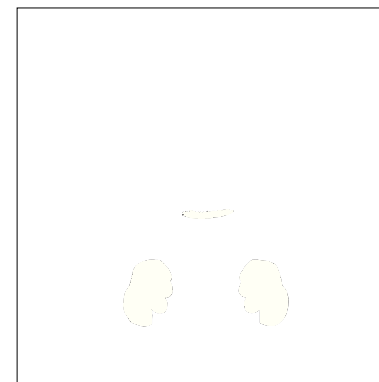
Stop #: 5
Element:
Code: 156
Name: Cinder
Chart: Isafil
Stitches: 4 800
Thread used: 79.58ft



Stop #: 6
Element:
Code: 10
Name: Muscle
Chart: Isafil
Stitches: 1 209
Thread used: 16.53ft



Stop #: 7
Element:
Code: 0532
Name: creamy beige
Chart: Isacord 40
Stitches: 7 986
Thread used: 165.09ft



Stop #: 8
Element:
Code: 10
Name: Muscle
Chart: Isafil
Stitches: 4 426
Thread used: 77.24ft

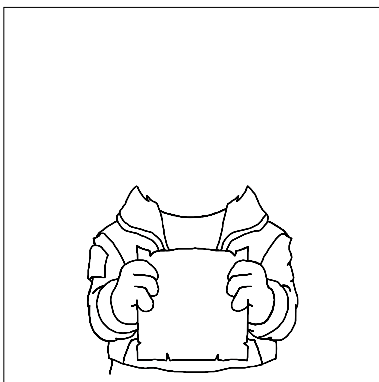
Color Film

Wilcom EmbroideryStudio - Designing

Design: **25-2004-0301-10**

Title: **ORIGINAL**

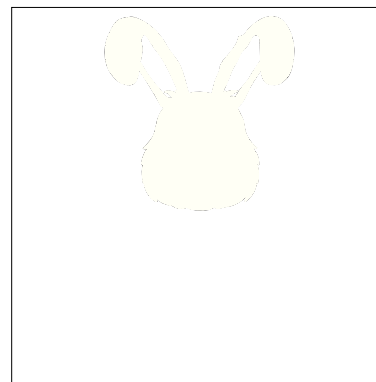
Stitches: 90 467
Height: 9.81 in
Width: 9.48 in
Colors: 9
Colorway: Colorway 1
Zoom: 0.19



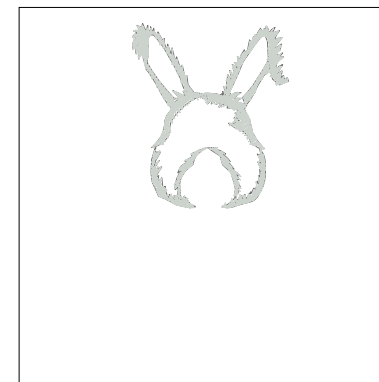
Stop #: 9
Element:
Code: 20
Name: Black Soot
Chart: Isafil
Stitches: 4 080
Thread used: 56.62ft



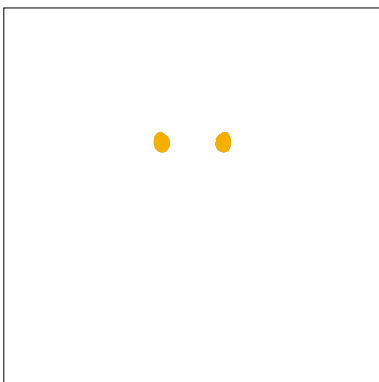
Stop #: 10
Element:
Code: 1902
Name: Red
Chart: Isafil
Stitches: 2 962
Thread used: 39.45ft



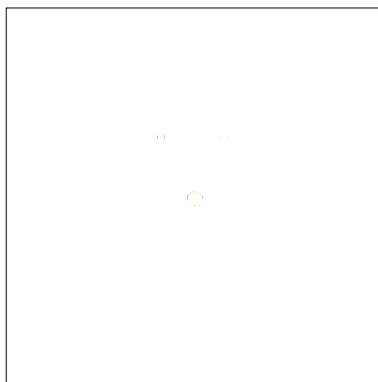
Stop #: 11
Element:
Code: 10
Name: Muscle
Chart: Isafil
Stitches: 19 582
Thread used: 334.08ft



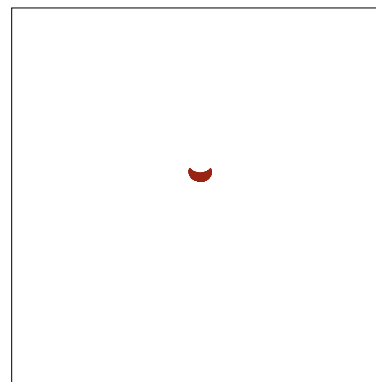
Stop #: 12
Element:
Code: 104
Name: Drift
Chart: Isafil
Stitches: 3 270
Thread used: 52.79ft



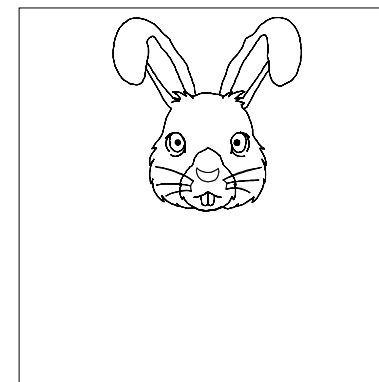
Stop #: 13
Element:
Code: 805
Name: Scholastic
Chart: Isafil
Stitches: 495
Thread used: 10.51ft



Stop #: 14
Element:
Code: 10
Name: Muscle
Chart: Isafil
Stitches: 311
Thread used: 5.47ft



Stop #: 15
Element:
Code: 1902
Name: Red
Chart: Isafil
Stitches: 161
Thread used: 3.91ft



Stop #: 16
Element:
Code: 20
Name: Black Soot
Chart: Isafil
Stitches: 3 078
Thread used: 42.44ft

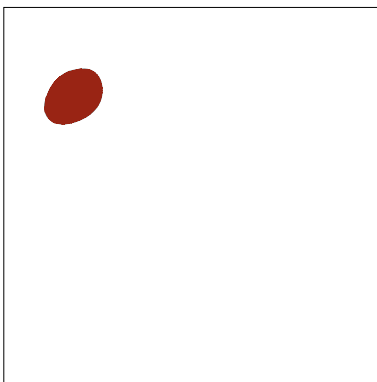
Color Film

Wilcom EmbroideryStudio - Designing

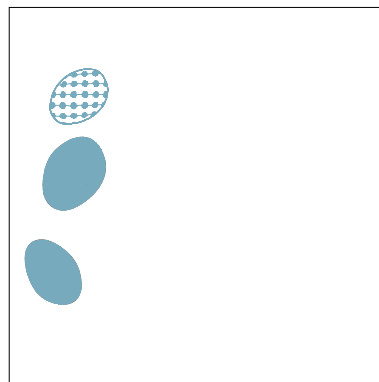
Design: **25-2004-0301-10**

Title: **ORIGINAL**

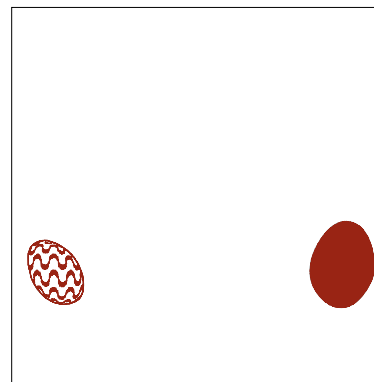
Stitches: 90 467
Height: 9.81 in
Width: 9.48 in
Colors: 9
Colorway: Colorway 1
Zoom: 0.19



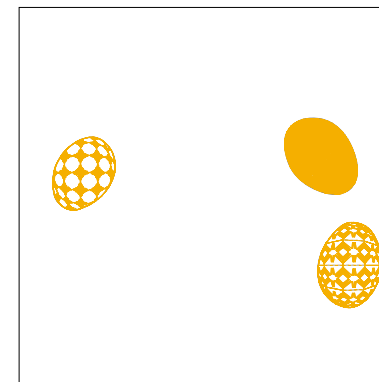
Stop #: 17
Element:
Code: 1902
Name: Red
Chart: Isafil
Stitches: 1 477
Thread used: 26.12ft



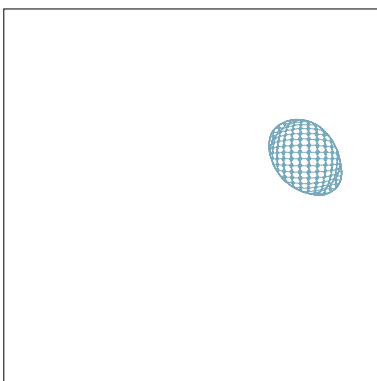
Stop #: 18
Element:
Code: 3851
Name: Artic
Chart: Isafil
Stitches: 4 262
Thread used: 75.78ft



Stop #: 19
Element:
Code: 1902
Name: Red
Chart: Isafil
Stitches: 3 771
Thread used: 62.91ft



Stop #: 20
Element:
Code: 805
Name: Scholastic
Chart: Isafil
Stitches: 6 537
Thread used: 117.72ft



Stop #: 21
Element:
Code: 3851
Name: Artic
Chart: Isafil
Stitches: 1 880
Thread used: 27.15ft

Production Worksheet

Wilcom EmbroideryStudio - Designing

Design: **25-2004-0301-12**

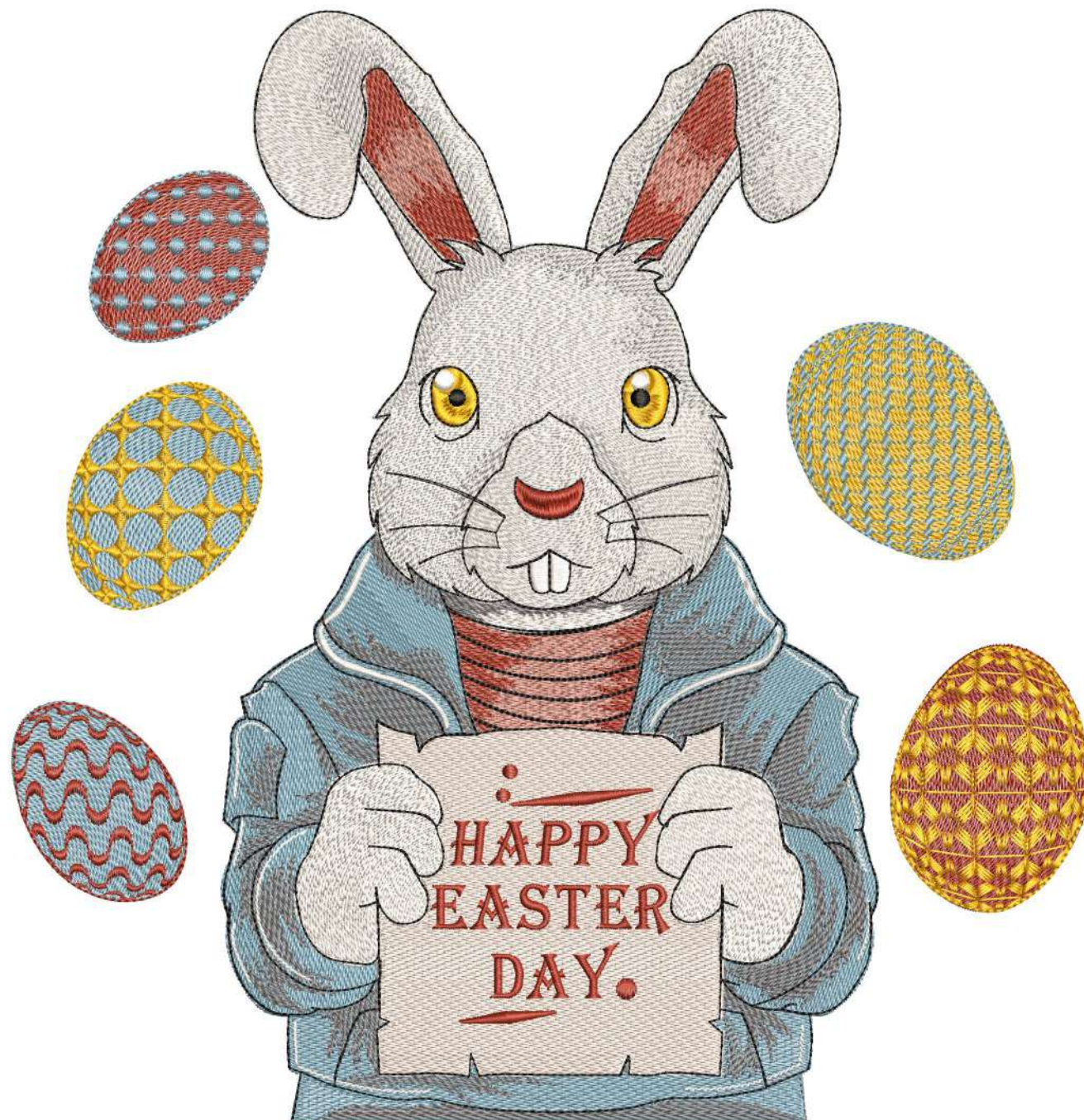
Title: **ORIGINAL**

Stitches: 122 295
Height: 11.81 in
Width: 11.42 in
Colors: 9
Colorway: Colorway 1
Zoom: 0.59

Machine format: Tajima
Color changes: 20
Stops: 21
Trims: 63
Fabric: Pure Cotton
Required stabilizer: Topping:
Backing: Tear Away x 2

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	5		5 233	1421	Corrode	Isafil
2.	8		1 816	1902	Red	Isafil
3.	2		954	20	Black Soot	Isafil
4.	3		19 662	3851	Artic	Isafil
5.	4		6 124	156	Cinder	Isafil
6.	1		1 415	10	Muscle	Isafil
7.	14		11 329	0532	creamy beige	Isacord 40
8.	1		6 179	10	Muscle	Isafil
9.	2		4 782	20	Black Soot	Isafil
10.	8		3 956	1902	Red	Isafil
11.	1		26 838	10	Muscle	Isafil
12.	12		4 283	104	Drift	Isafil
13.	10		653	805	Scholastic	Isafil
14.	1		376	10	Muscle	Isafil
15.	8		277	1902	Red	Isafil
16.	2		3 554	20	Black Soot	Isafil
17.	8		2 021	1902	Red	Isafil
18.	3		5 975	3851	Artic	Isafil
19.	8		5 079	1902	Red	Isafil
20.	10		9 161	805	Scholastic	Isafil
21.	3		2 626	3851	Artic	Isafil



Color Film

Wilcom EmbroideryStudio - Designing

Design: **25-2004-0301-12**

Title: **ORIGINAL**

Stitches: 122 295

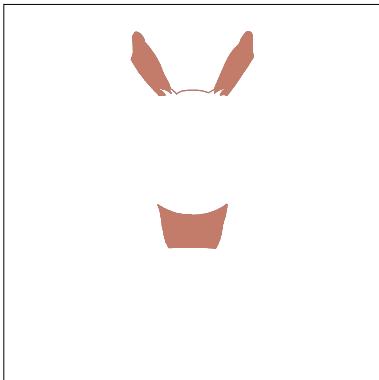
Height: 11.81 in

Width: 11.42 in

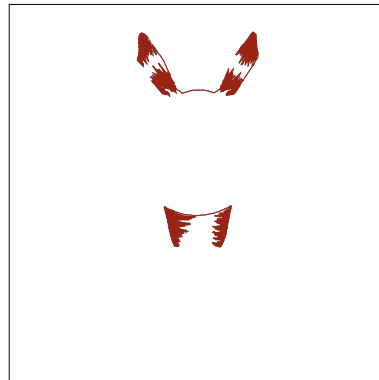
Colors: 9

Colorway: Colorway 1

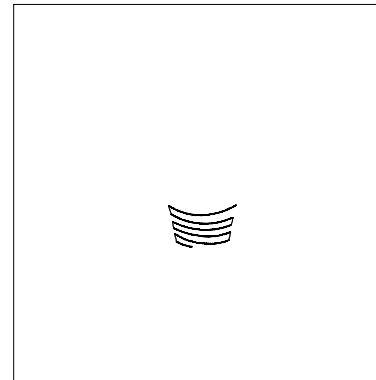
Zoom: 0.16



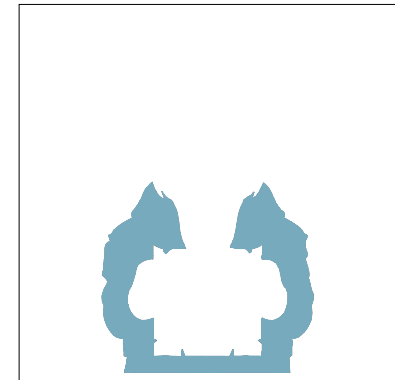
Stop #: 1
Element:
Code: 1421
Name: Corrode
Chart: Isafil
Stitches: 5 233
Thread used: 103.20ft



Stop #: 2
Element:
Code: 1902
Name: Red
Chart: Isafil
Stitches: 1 816
Thread used: 30.83ft



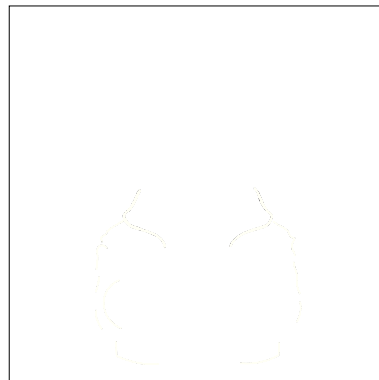
Stop #: 3
Element:
Code: 20
Name: Black Soot
Chart: Isafil
Stitches: 954
Thread used: 14.95ft



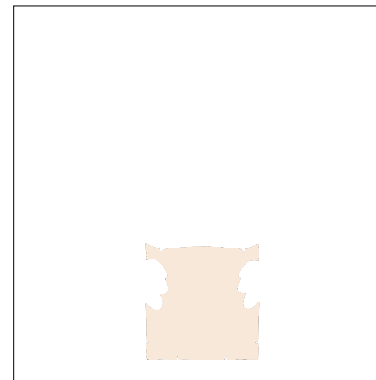
Stop #: 4
Element:
Code: 3851
Name: Artic
Chart: Isafil
Stitches: 19 662
Thread used: 389.12ft



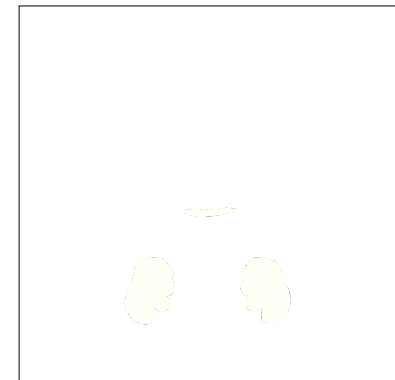
Stop #: 5
Element:
Code: 156
Name: Cinder
Chart: Isafil
Stitches: 6 124
Thread used: 104.73ft



Stop #: 6
Element:
Code: 10
Name: Muscle
Chart: Isafil
Stitches: 1 415
Thread used: 20.04ft



Stop #: 7
Element:
Code: 0532
Name: creamy beige
Chart: Isacord 40
Stitches: 11 329
Thread used: 236.83ft



Stop #: 8
Element:
Code: 10
Name: Muscle
Chart: Isafil
Stitches: 6 179
Thread used: 108.81ft

Color Film

Wilcom EmbroideryStudio - Designing

Design: **25-2004-0301-12**

Title: **ORIGINAL**

Stitches: 122 295

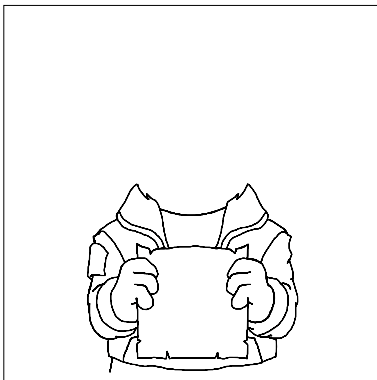
Height: 11.81 in

Width: 11.42 in

Colors: 9

Colorway: Colorway 1

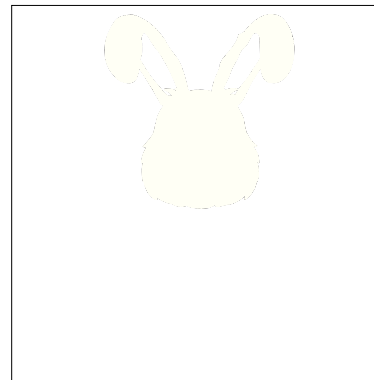
Zoom: 0.16



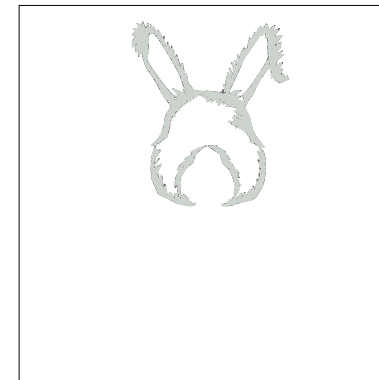
Stop #: 9
Element:
Code: 20
Name: Black Soot
Chart: Isafil
Stitches: 4 782
Thread used: 67.30ft



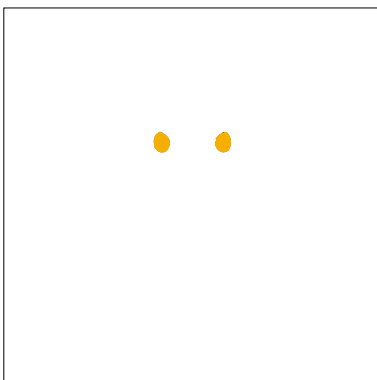
Stop #: 10
Element:
Code: 1902
Name: Red
Chart: Isafil
Stitches: 3 956
Thread used: 56.33ft



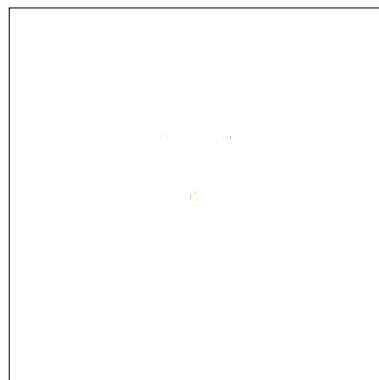
Stop #: 11
Element:
Code: 10
Name: Muscle
Chart: Isafil
Stitches: 26 838
Thread used: 467.28ft



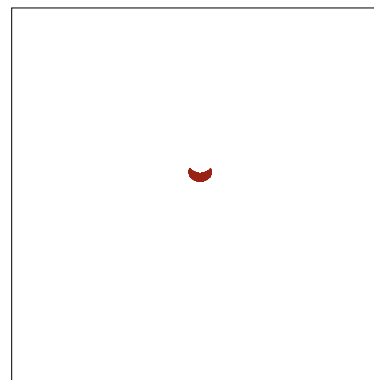
Stop #: 12
Element:
Code: 104
Name: Drift
Chart: Isafil
Stitches: 4 283
Thread used: 71.75ft



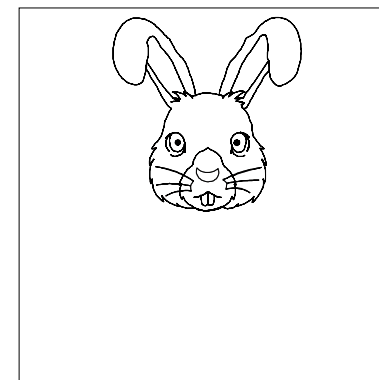
Stop #: 13
Element:
Code: 805
Name: Scholastic
Chart: Isafil
Stitches: 653
Thread used: 14.44ft



Stop #: 14
Element:
Code: 10
Name: Muscle
Chart: Isafil
Stitches: 376
Thread used: 7.23ft



Stop #: 15
Element:
Code: 1902
Name: Red
Chart: Isafil
Stitches: 277
Thread used: 5.79ft



Stop #: 16
Element:
Code: 20
Name: Black Soot
Chart: Isafil
Stitches: 3 554
Thread used: 50.20ft

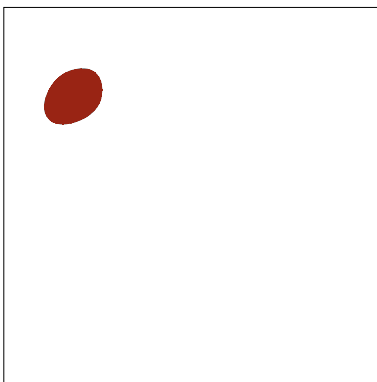
Color Film

Wilcom EmbroideryStudio - Designing

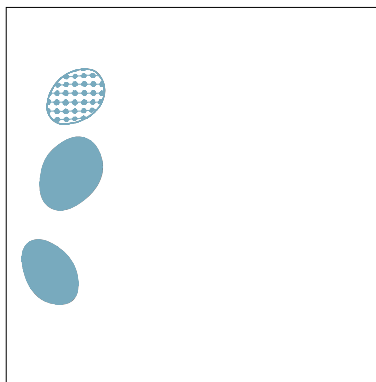
Design: **25-2004-0301-12**

Title: **ORIGINAL**

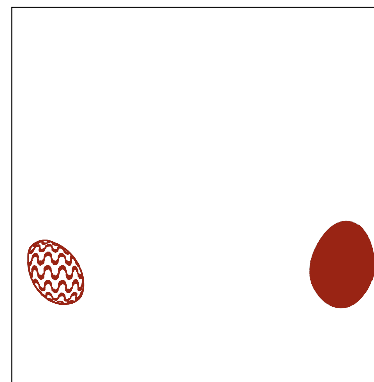
Stitches: 122 295
Height: 11.81 in
Width: 11.42 in
Colors: 9
Colorway: Colorway 1
Zoom: 0.16



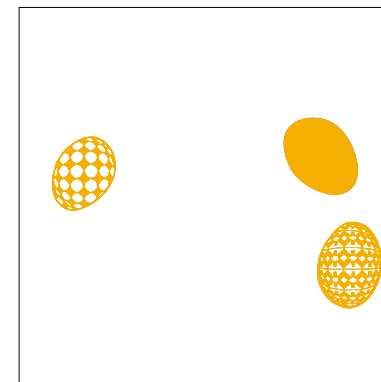
Stop #: 17
Element:
Code: 1902
Name: Red
Chart: Isafil
Stitches: 2 021
Thread used: 36.35ft



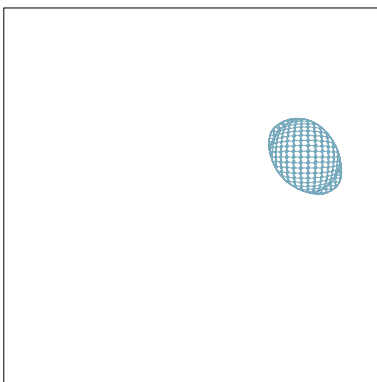
Stop #: 18
Element:
Code: 3851
Name: Artic
Chart: Isafil
Stitches: 5 975
Thread used: 107.78ft



Stop #: 19
Element:
Code: 1902
Name: Red
Chart: Isafil
Stitches: 5 079
Thread used: 87.98ft



Stop #: 20
Element:
Code: 805
Name: Scholastic
Chart: Isafil
Stitches: 9 161
Thread used: 168.33ft



Stop #: 21
Element:
Code: 3851
Name: Artic
Chart: Isafil
Stitches: 2 626
Thread used: 38.25ft