

**Production Worksheet**

Wilcom EmbroideryStudio - Designing

Design: **EP190-01**

Title:

Stitches: 27,351  
Height: 6.11 in  
Width: 4.90 in  
Colors: 1  
Colorway: Colorway 1  
Zoom: 1.17



Machine format: Tajima TBF

Color changes: 0

Stops: 1

Trims: 17

Thread chart: Default

Total thread: 358.59ft

Total bobbin: 105.95ft

Stop Sequence:

**# Color St. Code Name Chart**

1. ████ 27,350 8 Black Default



**Production Worksheet**

Wilcom EmbroideryStudio - Designing

Design: **EP190-01A**

Title:

Stitches: 27,352  
Height: 6.11 in  
Width: 4.90 in  
Colors: 2  
Colorway: Colorway 1  
Zoom: 1.17



Machine format: Tajima TBF

Color changes: 1

Stops: 2

Trims: 17

Thread chart: Default

Total thread: 358.93ft

Total bobbin: 105.95ft

Stop Sequence:

#	Color	St.	Code	Name	Chart
1.	Black	3,653	8	Black	Default
2.	Red	23,698	3	Red	Default





**Production Worksheet**

Wilcom EmbroideryStudio - Designing

Design: **EP190-02**

Title:

Stitches: 16,542  
Height: 6.80 in  
Width: 4.53 in  
Colors: 1  
Colorway: Colorway 1  
Zoom: 1.28



Machine format: Tajima TBF

Color changes: 0

Stops: 1

Trims: 5

Thread chart: Default

Total thread: 231.24ft

Total bobbin: 72.51ft

Stop Sequence:

#	Color	St.	Code	Name	Chart
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1.	█	16,541	8	Black	Default
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**Production Worksheet**

Wilcom EmbroideryStudio – Designing

Design: **EP190-02A**

Title:

Stitches: 16,543  
Height: 6.80 in  
Width: 4.53 in  
Colors: 2  
Colorway: Colorway 1  
Zoom: 1.17



Machine format: Tajima TBF

Color changes: 1

Stops: 2

Trims: 5

Thread chart: Default

Total thread: 231.57ft

Total bobbin: 72.51ft

Stop Sequence:

#	Color	St.	Code	Name	Chart
1.		9,493	6	Dark Magenta	Default
2.		7,049	8	Black	Default





**Production Worksheet**

Wilcom EmbroideryStudio - Designing

Design: **EP190-03**

Title:

Stitches: 16,480  
Height: 6.90 in  
Width: 2.64 in  
Colors: 1  
Colorway: Colorway 1  
Zoom: 1.37



Machine format: Tajima TBF

Color changes: 0

Stops: 1

Trims: 4

Thread chart: Default

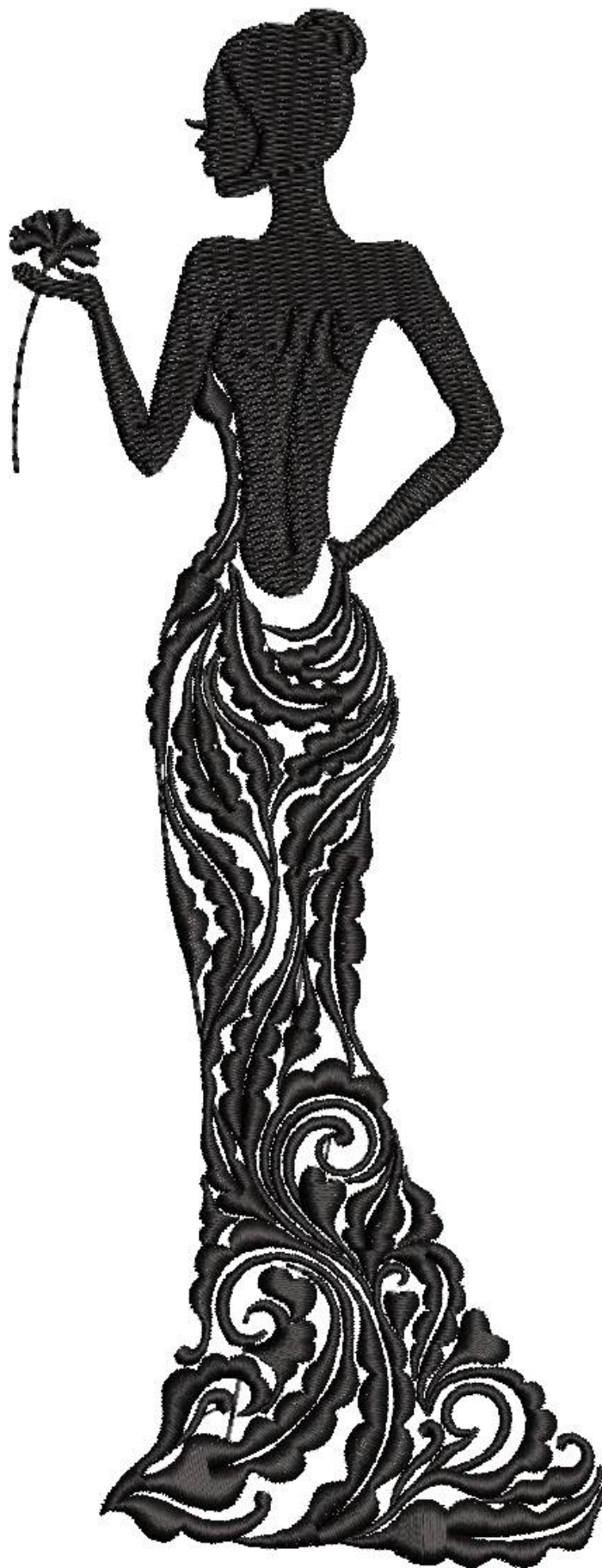
Total thread: 241.98ft

Total bobbin: 79.12ft

Stop Sequence:

**# Color St. Code Name Chart**

1. ■ 16,479 8 Black Default



**Production Worksheet**

Wilcom EmbroideryStudio – Designing

Design: **EP190-03A**

Title:

Stitches: 16,523  
Height: 6.90 in  
Width: 2.64 in  
Colors: 2  
Colorway: Colorway 1  
Zoom: 1.37



Machine format: Tajima TBF  
Color changes: 1  
Stops: 2  
Trims: 5  
Thread chart: OPW Premium Poly, Default  
Total thread: 242.76ft  
Total bobbin: 79.21ft

Stop Sequence:

#	Color	St.	Code	Name	Chart
1.		13,035	167	HONEY	OPW Premium Poly
2.		3,487	8	Black	Default



**Production Worksheet**

Wilcom EmbroideryStudio - Designing

Design: **EP190-04**

Title:

Stitches: 10,440  
Height: 6.26 in  
Width: 4.91 in  
Colors: 1  
Colorway: Colorway 1  
Zoom: 1.18



Machine format: Tajima TBF

Color changes: 0

Stops: 1

Trims: 29

Thread chart: Default

Total thread: 147.06ft

Total bobbin: 46.35ft

Stop Sequence:

**# Color St. Code Name Chart**

1.      10,439 8 Black Default





**Production Worksheet**

Wilcom EmbroideryStudio - Designing

Design: **EP190-04A**

Title:

Stitches: 10,446  
Height: 6.26 in  
Width: 4.91 in  
Colors: 3  
Colorway: Colorway 1  
Zoom: 1.14



Machine format: Tajima TBF

Color changes: 2

Stops: 3

Trims: 30

Thread chart: Default

Total thread: 147.89ft

Total bobbin: 46.43ft

Stop Sequence:

#	Color	St.	Code	Name	Chart
1.	Black	2,244	8	Black	Default
2.	Orange	6,720	12	Orange	Default
3.	Dark Red	1,481	11	Dark Red	Default





**Production Worksheet**

Wilcom EmbroideryStudio - Designing

Design: **EP190-05**

Title:

Stitches: 11,983

Height: 6.90 in

Width: 3.11 in

Colors: 1

Colorway: Colorway 1

Zoom: 1.37



Machine format: Tajima TBF

Color changes: 0

Stops: 1

Trims: 16

Thread chart: Default

Total thread: 215.07ft

Total bobbin: 80.66ft

Stop Sequence:

#	Color	St.	Code	Name	Chart
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1.	█	11,982	8	Black	Default
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**Production Worksheet**

Wilcom EmbroideryStudio - Designing

Design: **EP190-05A**

Title:

Stitches: 11,991

Height: 6.90 in

Width: 3.11 in

Colors: 2

Colorway: Colorway 1

Zoom: 1.37



Machine format: Tajima TBF

Color changes: 1

Stops: 2

Trims: 17

Thread chart: Default

Total thread: 215.48ft

Total bobbin: 80.67ft

Stop Sequence:

#	Color	St.	Code	Name	Chart
1.	■	5,092	8	Black	Default
2.	■	6,898	5	Aqua	Default





**Production Worksheet**

Wilcom EmbroideryStudio - Designing

Design: **EP190-06**

Title:

Stitches: 23,529

Height: 6.80 in

Width: 3.01 in

Colors: 1

Colorway: Colorway 1

Zoom: 1.39



Machine format: Tajima TBF

Color changes: 0

Stops: 1

Trims: 34

Thread chart: Default

Total thread: 294.87ft

Total bobbin: 83.05ft

Stop Sequence:

**# Color St. Code Name Chart**

1.      23,528 8 Black Default



**Production Worksheet**

Wilcom EmbroideryStudio - Designing

Design: **EP190-06A**

Title:

Stitches: 23,529  
Height: 6.80 in  
Width: 3.01 in  
Colors: 2  
Colorway: Colorway 1  
Zoom: 1.39



Machine format: Tajima TBF  
Color changes: 1  
Stops: 2  
Trims: 34  
Thread chart: Default  
Total thread: 295.20ft  
Total bobbin: 83.05ft

Stop Sequence:

#	Color	St.	Code	Name	Chart
1.	■	4,405	8	Black	Default
2.	■	19,123	2	Blue	Default





**Production Worksheet**

Wilcom EmbroideryStudio - Designing

Design: **EP191-01**

Title:

Stitches: 19,549  
Height: 6.91 in  
Width: 4.14 in  
Colors: 1  
Colorway: Colorway 1  
Zoom: 1.09



Machine format: Tajima TBF

Color changes: 0

Stops: 1

Trims: 16

Thread chart: OPW Premium Poly

Total thread: 295.88ft

Total bobbin: 99.12ft

Stop Sequence:

#	Color	St.	Code Name	Chart
1.	█	19,548	200 PITCHBLACK	OPW Premium Poly



**Production Worksheet**

Wilcom EmbroideryStudio – Designing

Design: **EP191-01A**

Title:

Stitches: 19,546  
Height: 6.91 in  
Width: 4.14 in  
Colors: 2  
Colorway: Colorway 1  
Zoom: 1.08



Machine format: Tajima TBF

Color changes: 1

Stops: 2



Trims: 16

Thread chart: OPW Premium Poly

Total thread: 296.17ft

Total bobbin: 99.11ft

Stop Sequence:

#	Color	St.	Code Name	Chart
1.		15,807	114 KELLYGREEN	OPW Premium Poly
2.		3,738	200 PITCHBLACK	OPW Premium Poly





**Production Worksheet**

Wilcom EmbroideryStudio - Designing

Design: **EP191-02**

Title:

Stitches: 19,427

Height: 6.97 in

Width: 4.91 in

Colors: 1

Colorway: Colorway 1

Zoom: 0.92



Machine format: Tajima TBF

Color changes: 0

Stops: 1

Trims: 29

Thread chart: OPW Premium Poly

Total thread: 299.71ft

Total bobbin: 101.86ft

Stop Sequence:

#	Color	St.	Code	Name	Chart
1.	█	19,426	200	PITCHBLACK	OPW Premium Poly



**Production Worksheet**

Wilcom EmbroideryStudio – Designing

Design: **EP191-02A**

Title:

Stitches: 19,371

Height: 6.97 in

Width: 4.91 in

Colors: 2

Colorway: Colorway 1

Zoom: 0.93



Machine format: Tajima TBF

Color changes: 1

Stops: 2



Trims: 23

Thread chart: OPW Premium Poly

Total thread: 299.45ft

Total bobbin: 101.74ft

Stop Sequence:

#	Color	St.	Code Name	Chart
1.		12,713	080 FUSCHIA	OPW Premium Poly
2.		6,657	200 PITCHBLACK	OPW Premium Poly



**Production Worksheet**

Wilcom EmbroideryStudio - Designing

Design: **EP191-03**

Title:

Stitches: 11,762  
Height: 7.54 in  
Width: 2.92 in  
Colors: 1  
Colorway: Colorway 1  
Zoom: 1.25



Machine format: Tajima TBF

Color changes: 0

Stops: 1

Trims: 8

Thread chart: OPW Premium Poly

Total thread: 197.40ft

Total bobbin: 71.04ft

Stop Sequence:

#	Color	St.	Code Name	Chart
1.	█	11,761	200 PITCHBLACK	OPW Premium Poly





**Production Worksheet**

Wilcom EmbroideryStudio - Designing

Design: **EP191-03A**

Title:

Stitches: 11,768  
Height: 7.54 in  
Width: 2.92 in  
Colors: 2  
Colorway: Colorway 1  
Zoom: 1.25



Machine format: Tajima TBF

Color changes: 1

Stops: 2



Trims: 9

Thread chart: OPW Premium Poly

Total thread: 197.78ft

Total bobbin: 71.05ft

Stop Sequence:

#	Color	St.	Code Name	Chart
1.		8,123	161 HONEYCOMB	OPW Premium Poly
2.		3,644	200 PITCHBLACK	OPW Premium Poly



**Production Worksheet**

Wilcom EmbroideryStudio - Designing

Design: **EP191-04**

Title:

Stitches: 16,304  
Height: 7.55 in  
Width: 3.54 in  
Colors: 1  
Colorway: Colorway 1  
Zoom: 1.25



Machine format: Tajima TBF

Color changes: 0

Stops: 1

Trims: 6

Thread chart: OPW Premium Poly

Total thread: 255.98ft

Total bobbin: 88.09ft

Stop Sequence:

#	Color	St.	Code Name	Chart
1.	█	16,303	200 PITCHBLACK	OPW Premium Poly



**Production Worksheet**

Wilcom EmbroideryStudio - Designing

Design: **EP191-04A**

Title:

Stitches: 16,320  
Height: 7.55 in  
Width: 3.54 in  
Colors: 3  
Colorway: Colorway 1  
Zoom: 1.25



Machine format: Tajima TBF  
Color changes: 2  
Stops: 3  
Trims: 8  
Thread chart: OPW Premium Poly  
Total thread: 256.77ft  
Total bobbin: 88.12ft

Stop Sequence:

#	Color	St.	Code	Name	Chart
1.	█	3,770	200	PITCHBLACK	OPW Premium Poly
2.	█	4,709	114	KELLYGREEN	OPW Premium Poly
3.	█	7,840	050	BLUEVELVET	OPW Premium Poly





**Production Worksheet**

Wilcom EmbroideryStudio - Designing

Design: **EP191-05**

Title:

Stitches: 13,954  
Height: 6.91 in  
Width: 2.71 in  
Colors: 1  
Colorway: Colorway 1  
Zoom: 1.36



Machine format: Tajima TBF

Color changes: 0

Stops: 1

Trims: 8

Thread chart: OPW Premium Poly

Total thread: 224.49ft

Total bobbin: 78.57ft

Stop Sequence:

#	Color	St.	Code	Name	Chart
1.	█	13,953	200	PITCHBLACK	OPW Premium Poly



**Production Worksheet**

Wilcom EmbroideryStudio - Designing

Design: **EP191-05A**

Title:

Stitches: 13,946  
Height: 6.91 in  
Width: 2.71 in  
Colors: 2  
Colorway: Colorway 1  
Zoom: 1.36



Machine format: Tajima TBF

Color changes: 1

Stops: 2

Trims: 8

Thread chart: OPW Premium Poly

Total thread: 224.75ft

Total bobbin: 78.56ft

Stop Sequence:

#	Color	St.	Code	Name	Chart
1.	■	3,897	200	PITCHBLACK	OPW Premium Poly
2.	■	10,048	023	HOTPINK	OPW Premium Poly



**Production Worksheet**

Wilcom EmbroideryStudio - Designing

Design: **EP191-06**

Title:

Stitches: 11,428  
Height: 6.61 in  
Width: 2.51 in  
Colors: 1  
Colorway: Colorway 1  
Zoom: 1.43



Machine format: Tajima TBF

Color changes: 0

Stops: 1

Trims: 8

Thread chart: OPW Premium Poly

Total thread: 190.35ft

Total bobbin: 68.17ft

Stop Sequence:

#	Color	St.	Code	Name	Chart
1.	█	11,427	200	PITCHBLACK	OPW Premium Poly





**Production Worksheet**

Wilcom EmbroideryStudio - Designing

Design: **EP191-06A**

Title:

Stitches: 11,430  
Height: 6.61 in  
Width: 2.51 in  
Colors: 2  
Colorway: Colorway 1  
Zoom: 1.43



Machine format: Tajima TBF

Color changes: 1

Stops: 2



Trims: 9

Thread chart: OPW Premium Poly

Total thread: 190.68ft

Total bobbin: 68.16ft

Stop Sequence:

#	Color	St.	Code	Name	Chart
1.		8,082	046	CERULEAN	OPW Premium Poly
2.		3,347	200	PITCHBLACK	OPW Premium Poly

